



# Replacement Parts for **VERMEER**

Chains

Cutting Teeth

Sprockets

Bearings

Carbide Teeth

Replacement Parts for Vermeer Trenchers

All manufacturers' names, numbers, symbols and descriptions are used for reference purposes only and it is not implied that any parts listed are the products of these manufactures.

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# Bare Chain 1.654 Every Fourth Pitch



## LM42

Part No.	OEM Part No.	Dig Depth	Description
ZB1640400B15	N/A	24"	Bare Chain 15 Station
ZB1640400B17	N/A	30"	Bare Chain 17 Station
ZB1640400B19	N/A	36"	Bare Chain 19 Station
ZB1640400B21	N/A	48"	Bare Chain 21 Station

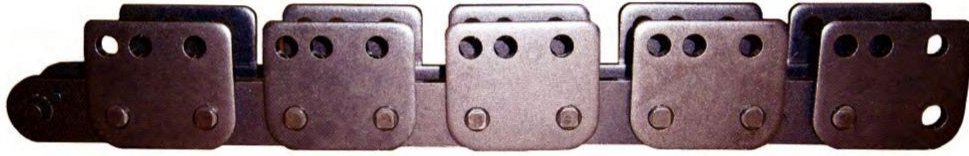
## V1150 - V1350

Part No.	OEM Part No.	Dig Depth	Description
ZB1640400B13	N/A	24"	Bare Chain 13 Station
ZB1640400B15	N/A	30"	Bare Chain 15 Station
ZB1640400B17	N/A	36" V1350 ONLY	Bare Chain 17 Station

## RT100 - RT200 - V1850 - V2050

Part No.	OEM Part No.	Dig Depth	Description
ZB1640400B13	N/A	24"	Bare Chain 13 Station
ZB1640400B15	N/A	30"	Bare Chain 15 Station
ZB1640400B17	N/A	36"	Bare Chain 17 Station
ZB1640400B19	N/A	42"	Bare Chain 19 Station
ZB1640400B21	N/A	48"	Bare Chain 21 Station

# Bare Chain 1.654 Every Second Pitch



## LM42

Part No.	OEM Part No.	Dig Depth	Description
ZB1640200B30	N/A	24"	Bare Chain 30 Station
ZB1640200B34	N/A	30"	Bare Chain 34 Station
ZB1640200B38	N/A	36"	Bare Chain 38 Station
ZB1640200B42	N/A	48"	Bare Chain 42 Station

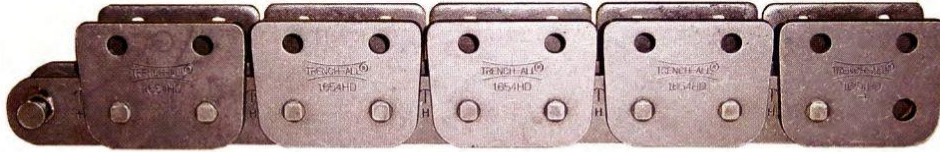
## V1150 - V1350

Part No.	OEM Part No.	Dig Depth	Description
ZB1640200B26	N/A	24"	Bare Chain 26 Station
ZB1640200B30	N/A	30"	Bare Chain 30 Station
ZB1640200B34	N/A	36" V1350 ONLY	Bare Chain 34 Station

## RT100 - RT200 - V1850 - V2050

Part No.	OEM Part No.	Dig Depth	Description
ZB1640200B26	N/A	24"	Bare Chain 26 Station
ZB1640200B30	N/A	30"	Bare Chain 30 Station
ZB1640200B34	N/A	36"	Bare Chain 34 Station
ZB1640200B38	N/A	42"	Bare Chain 38 Station
ZB1640200B42	N/A	48"	Bare Chain 42 Station

# Bare Chain 1.654 Heavy Duty Anti Back Flex



## LM42

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD00B30	N/A	24"	Bare Chain 30 Station
TA1654HD00B34	N/A	30"	Bare Chain 34 Station
TA1654HD00B38	N/A	36"	Bare Chain 38 Station
TA1654HD00B42	N/A	48"	Bare Chain 42 Station

## V1150 - V1350

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD00B26	N/A	24"	Bare Chain 26 Station
TA1654HD00B30	N/A	30"	Bare Chain 30 Station
TA1654HD00B34	N/A	36" V1350 Only	Bare Chain 34 Station

## RT100 - RT200 - V1850 - V2050

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD00B26	N/A	24"	Bare Chain 26 Station
TA1654HD00B30	N/A	30"	Bare Chain 30 Station
TA1654HD00B34	N/A	36"	Bare Chain 34 Station
TA1654HD00B38	N/A	42"	Bare Chain 38 Station
TA1654HD00B42	N/A	48"	Bare Chain 42 Station

# Cup Cutter Assemblies, 1.654 Every Fourth Pitch



## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564044C15	N/A	24"	Cup Cutter Assembly 4" Cut 15 Station
V564044C17	N/A	30"	Cup Cutter Assembly 4" Cut 17 Station
V564044C19	N/A	36"	Cup Cutter Assembly 4" Cut 19 Station
V564044C21	N/A	48"	Cup Cutter Assembly 4" Cut 21 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564046C15	N/A	24"	Cup Cutter Assembly 6" Cut 15 Station
V564046C17	N/A	30"	Cup Cutter Assembly 6" Cut 17 Station
V564046C19	N/A	36"	Cup Cutter Assembly 6" Cut 19 Station
V564046C21	N/A	48"	Cup Cutter Assembly 6" Cut 21 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564042C13	N/A	24"	Cup Cutter Assembly 4" Cut 13 Station
V564044C15	N/A	30"	Cup Cutter Assembly 4" Cut 15 Station
V564044C17	N/A	36" V1350 Only	Cup Cutter Assembly 4" Cut 17 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564064C13	N/A	24"	Cup Cutter Assembly 6" Cut 13 Station
V564046C15	N/A	30"	Cup Cutter Assembly 6" Cut 15 Station
V564046C17	N/A	36" V1350 Only	Cup Cutter Assembly 6" Cut 17 Station

## RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564042C13	N/A	24"	Cup Cutter Assembly 4" Cut 13 Station
V564044C15	N/A	30"	Cup Cutter Assembly 4" Cut 15 Station
V564044C17	N/A	36"	Cup Cutter Assembly 4" Cut 17 Station
V564044C19	N/A	42"	Cup Cutter Assembly 4" Cut 19 Station
V564044C21	N/A	48"	Cup Cutter Assembly 4" Cut 21 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564064C13	N/A	24"	Cup Cutter Assembly 6" Cut 13 Station
V564046C15	N/A	30"	Cup Cutter Assembly 6" Cut 15 Station
V564046C17	N/A	36"	Cup Cutter Assembly 6" Cut 17 Station
V564046C19	N/A	42"	Cup Cutter Assembly 6" Cut 19 Station
V564046C21	N/A	48"	Cup Cutter Assembly 6" Cut 21 Station

# Cup Cutter Assemblies, 1.654 Every Second Pitch



Vermeer®

## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564042C30	N/A	24"	Cup Cutter Assembly 4" Cut 30 Station
V564042C34	N/A	30"	Cup Cutter Assembly 4" Cut 34 Station
V564042C38	N/A	36"	Cup Cutter Assembly 4" Cut 38 Station
V564042C42	N/A	48"	Cup Cutter Assembly 4" Cut 42 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564062C30	N/A	24"	Cup Cutter Assembly 6" Cut 30 Station
V564062C34	N/A	30"	Cup Cutter Assembly 6" Cut 34 Station
V564062C38	N/A	36"	Cup Cutter Assembly 6" Cut 38 Station
V564062C42	N/A	48"	Cup Cutter Assembly 6" Cut 42 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564042C26	N/A	24"	Cup Cutter Assembly 4" Cut 26 Station
V564042C30	N/A	30"	Cup Cutter Assembly 4" Cut 30 Station
V564042C34	N/A	36" V1350 Only	Cup Cutter Assembly 4" Cut 34 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564062C26	N/A	24"	Cup Cutter Assembly 6" Cut 26 Station
V564062C30	N/A	30"	Cup Cutter Assembly 6" Cut 30 Station
V564062C34	N/A	36" V1350 Only	Cup Cutter Assembly 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564042C26	N/A	24"	Cup Cutter Assembly 4" Cut 26 Station
V564042C30	N/A	30"	Cup Cutter Assembly 4" Cut 30 Station
V564042C34	N/A	36"	Cup Cutter Assembly 4" Cut 34 Station
V564062C38	N/A	42"	Cup Cutter Assembly 4" Cut 38 Station
V564062C42	N/A	48"	Cup Cutter Assembly 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V564062C26	N/A	24"	Cup Cutter Assembly 6" Cut 26 Station
V564062C30	N/A	30"	Cup Cutter Assembly 6" Cut 30 Station
V564062C34	N/A	36"	Cup Cutter Assembly 6" Cut 34 Station
V564062C38	N/A	42"	Cup Cutter Assembly 6" Cut 38 Station
V564062C42	N/A	48"	Cup Cutter Assembly 6" Cut 42 Station



# Heavy Duty Anti-Back Flex Cup Cutter Assemblies

## 1.654 Pitch Chain



### LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V1654HD042C30	N/A	24"	Cup Cutter Assembly 4" Cut 30 Station
V1654HD042C34	N/A	30"	Cup Cutter Assembly 4" Cut 34 Station
V1654HD042C38	N/A	36"	Cup Cutter Assembly 4" Cut 38 Station
V1654HD042C42	N/A	48"	Cup Cutter Assembly 4" Cut 42 Station

### LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V1654HD062C30	N/A	24"	Cup Cutter Assembly 6" Cut 30 Station
V1654HD062C34	N/A	30"	Cup Cutter Assembly 6" Cut 34 Station
V1654HD062C38	N/A	36"	Cup Cutter Assembly 6" Cut 38 Station
V1654HD062C42	N/A	48"	Cup Cutter Assembly 6" Cut 42 Station

### V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V1654HD042C26	N/A	24"	Cup Cutter Assembly 4" Cut 26 Station
V1654HD042C30	N/A	30"	Cup Cutter Assembly 4" Cut 30 Station
V1654HD042C34	N/A	36" V1350 Only	Cup Cutter Assembly 4" Cut 34 Station

### V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V1654HD062C26	N/A	24"	Cup Cutter Assembly 6" Cut 26 Station
V1654HD062C30	N/A	30"	Cup Cutter Assembly 6" Cut 30 Station
V1654HD062C34	N/A	36" V1350 Only	Cup Cutter Assembly 6" Cut 34 Station

### RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
V1654HD042C26	N/A	24"	Cup Cutter Assembly 4" Cut 26 Station
V1654HD042C30	N/A	30"	Cup Cutter Assembly 4" Cut 30 Station
V1654HD042C34	N/A	36"	Cup Cutter Assembly 4" Cut 34 Station
V1654HD042C38	N/A	42"	Cup Cutter Assembly 4" Cut 38 Station
V1654HD042C42	N/A	48"	Cup Cutter Assembly 4" Cut 42 Station

### RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
V1654HD062C26	N/A	24"	Cup Cutter Assembly 6" Cut 26 Station
V1654HD062C30	N/A	30"	Cup Cutter Assembly 6" Cut 30 Station
V1654HD062C34	N/A	36"	Cup Cutter Assembly 6" Cut 34 Station
V1654HD062C38	N/A	42"	Cup Cutter Assembly 6" Cut 38 Station
V1654HD062C42	N/A	48"	Cup Cutter Assembly 6" Cut 42 Station

# Terminator & Cup Combination Assemblies 1.654 Chain



## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164042TM30	N/A	24"	1/2 Terminator & 1/2 Cup 4" Cut 30 Station
ZB164042TM34	N/A	30"	1/2 Terminator & 1/2 Cup 4" Cut 34 Station
ZB164042TM38	N/A	36"	1/2 Terminator & 1/2 Cup 4" Cut 38 Station
ZB164042TM42	N/A	48"	1/2 Terminator & 1/2 Cup 4" Cut 42 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164062TM30	N/A	24"	1/2 Terminator & 1/2 Cup 6" Cut 30 Station
ZB164062TM34	N/A	30"	1/2 Terminator & 1/2 Cup 6" Cut 34 Station
ZB164062TM38	N/A	36"	1/2 Terminator & 1/2 Cup 6" Cut 38 Station
ZB164062TM42	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 42 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164042TM26	N/A	24"	1/2 Terminator & 1/2 Cup 4" Cut 26 Station
ZB164042TM30	N/A	30"	1/2 Terminator & 1/2 Cup 4" Cut 30 Station
ZB164042TM34	N/A	36" V1350 Only	1/2 Terminator & 1/2 Cup 4" Cut 34 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164062TM26	N/A	24"	1/2 Terminator & 1/2 Cup 6" Cut 26 Station
ZB164062TM30	N/A	30"	1/2 Terminator & 1/2 Cup 6" Cut 30 Station
ZB164062TM34	N/A	36" V1350 Only	1/2 Terminator & 1/2 Cup 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164042TM26	N/A	24"	1/2 Terminator & 1/2 Cup 4" Cut 26 Station
ZB164042TM30	N/A	30"	1/2 Terminator & 1/2 Cup 4" Cut 30 Station
ZB164042TM34	N/A	36"	1/2 Terminator & 1/2 Cup 4" Cut 34 Station
ZB164042TM38	N/A	42"	1/2 Terminator & 1/2 Cup 4" Cut 38 Station
ZB164042TM42	N/A	48"	1/2 Terminator & 1/2 Cup 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164062TM26	N/A	24"	1/2 Terminator & 1/2 Cup 6" Cut 26 Station
ZB164062TM30	N/A	30"	1/2 Terminator & 1/2 Cup 6" Cut 30 Station
ZB164062TM34	N/A	36"	1/2 Terminator & 1/2 Cup 6" Cut 34 Station
ZB164062TM38	N/A	42"	1/2 Terminator & 1/2 Cup 6" Cut 38 Station
ZB164062TM42	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 42 Station

# Heavy Duty Anti Back Flex Terminator & Cup Combination Assemblies 1.654 Chain



## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
T1654HD042M30	N/A	24"	1/2 Terminator & 1/2 Cup 4" Cut 30 Station
T1654HD042M34	N/A	30"	1/2 Terminator & 1/2 Cup 4" Cut 34 Station
T1654HD042M38	N/A	36"	1/2 Terminator & 1/2 Cup 4" Cut 38 Station
T1654HD042M42	N/A	48"	1/2 Terminator & 1/2 Cup 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
T1654HD042M26	N/A	24"	1/2 Terminator & 1/2 Cup 4" Cut 26 Station
T1654HD042M30	N/A	30"	1/2 Terminator & 1/2 Cup 4" Cut 30 Station
T1654HD042M34	N/A	36"	1/2 Terminator & 1/2 Cup 4" Cut 34 Station
T1654HD042M38	N/A	42"	1/2 Terminator & 1/2 Cup 4" Cut 38 Station
T1654HD042M42	N/A	48"	1/2 Terminator & 1/2 Cup 4" Cut 42 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
T1654HD062M30	N/A	24"	1/2 Terminator & 1/2 Cup 6" Cut 30 Station
T1654HD062M34	N/A	30"	1/2 Terminator & 1/2 Cup 6" Cut 34 Station
T1654HD062M38	N/A	36"	1/2 Terminator & 1/2 Cup 6" Cut 38 Station
T1654HD062M42	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 42 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
T1654HD042M26	N/A	24"	1/2 Terminator & 1/2 Cup 4" Cut 26 Station
T1654HD042M30	N/A	30"	1/2 Terminator & 1/2 Cup 4" Cut 30 Station
T1654HD042M34	N/A	36" V1350 Only	1/2 Terminator & 1/2 Cup 4" Cut 34 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
T1654HD062M26	N/A	24"	1/2 Terminator & 1/2 Cup 6" Cut 26 Station
T1654HD062M30	N/A	30"	1/2 Terminator & 1/2 Cup 6" Cut 30 Station
T1654HD062M34	N/A	36" V1350 Only	1/2 Terminator & 1/2 Cup 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
T1654HD062M26	N/A	24"	1/2 Terminator & 1/2 Cup 6" Cut 26 Station
T1654HD062M30	N/A	30"	1/2 Terminator & 1/2 Cup 6" Cut 30 Station
T1654HD062M34	N/A	36"	1/2 Terminator & 1/2 Cup 6" Cut 34 Station
T1654HD062M38	N/A	42"	1/2 Terminator & 1/2 Cup 6" Cut 38 Station
T1654HD062M42	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 42 Station

# Terminator Chains 1.654 Pitch



## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
SH165404S30	N/A	24"	Terminator Chain 4" Cut 30 Station
SH165404S34	N/A	30"	Terminator Chain 4" Cut 34 Station
SH165404S38	N/A	36"	Terminator Chain 4" Cut 38 Station
SH165404S42	N/A	48"	Terminator Chain 4" Cut 42 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
SH165406S30	N/A	24"	Terminator Chain 6" Cut 30 Station
SH165406S34	N/A	30"	Terminator Chain 6" Cut 34 Station
SH165406S38	N/A	36"	Terminator Chain 6" Cut 38 Station
SH165406S42	N/A	48"	Terminator Chain 6" Cut 42 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
SH165404S26	N/A	24"	Terminator Chain 4" Cut 26 Station
SH165404S30	N/A	30"	Terminator Chain 4" Cut 30 Station
SH165404S34	N/A	36" V1350 Only	Terminator Chain 4" Cut 34 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
SH165406S26	N/A	24"	Terminator Chain 6" Cut 26 Station
SH165406S30	N/A	30"	Terminator Chain 6" Cut 30 Station
SH165406S34	N/A	36" V1350 Only	Terminator Chain 6" Cut 34 Station

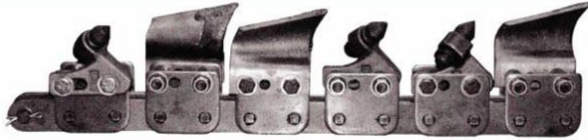
## RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
SH165404S26	N/A	24"	Terminator Chain 4" Cut 26 Station
SH165404S30	N/A	30"	Terminator Chain 4" Cut 30 Station
SH165404S34	N/A	36"	Terminator Chain 4" Cut 34 Station
SH165404S38	N/A	42"	Terminator Chain 4" Cut 38 Station
SH165404S42	N/A	48"	Terminator Chain 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
SH165406S26	N/A	24"	Terminator Chain 6" Cut 26 Station
SH165406S30	N/A	30"	Terminator Chain 6" Cut 30 Station
SH165406S34	N/A	36"	Terminator Chain 6" Cut 34 Station
SH165406S38	N/A	42"	Terminator Chain 6" Cut 38 Station
SH165406S42	N/A	48"	Terminator Chain 6" Cut 42 Station

# Rock & Cup Combination Assemblies 1.654 Chain



## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164042RM30	N/A	24"	1/2 Carbide & 1/2 Cup 4" Cut 30 Station
ZB164042RM34	N/A	30"	1/2 Carbide & 1/2 Cup 4" Cut 34 Station
ZB164042RM38	N/A	36"	1/2 Carbide & 1/2 Cup 4" Cut 38 Station
ZB164042RM42	N/A	48"	1/2 Carbide & 1/2 Cup 4" Cut 42 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164062RM30	N/A	24"	1/2 Carbide & 1/2 Cup 6" Cut 30 Station
ZB164062RM34	N/A	30"	1/2 Carbide & 1/2 Cup 6" Cut 34 Station
ZB164062RM38	N/A	36"	1/2 Carbide & 1/2 Cup 6" Cut 38 Station
ZB164062RM42	N/A	48"	1/2 Carbide & 1/2 Cup 6" Cut 42 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164042RM26	N/A	24"	1/2 Carbide & 1/2 Cup 4" Cut 26 Station
ZB164042RM30	N/A	30"	1/2 Carbide & 1/2 Cup 4" Cut 30 Station
ZB164042RM34	N/A	36" V1350 Only	1/2 Carbide & 1/2 Cup 4" Cut 34 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164062RM26	N/A	24"	1/2 Carbide & 1/2 Cup 6" Cut 26 Station
ZB164062RM30	N/A	30"	1/2 Carbide & 1/2 Cup 6" Cut 30 Station
ZB164062RM34	N/A	36" V1350 Only	1/2 Carbide & 1/2 Cup 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164042RM26	N/A	24"	1/2 Carbide & 1/2 Cup 4" Cut 26 Station
ZB164042RM30	N/A	30"	1/2 Carbide & 1/2 Cup 4" Cut 30 Station
ZB164042RM34	N/A	36"	1/2 Carbide & 1/2 Cup 4" Cut 34 Station
ZB164042RM38	N/A	42"	1/2 Carbide & 1/2 Cup 4" Cut 38 Station
ZB164042RM42	N/A	48"	1/2 Carbide & 1/2 Cup 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
ZB164062RM26	N/A	24"	1/2 Carbide & 1/2 Cup 6" Cut 26 Station
ZB164062RM30	N/A	30"	1/2 Carbide & 1/2 Cup 6" Cut 30 Station
ZB164062RM34	N/A	36"	1/2 Carbide & 1/2 Cup 6" Cut 34 Station
ZB164062RM38	N/A	42"	1/2 Carbide & 1/2 Cup 6" Cut 38 Station
ZB164062RM42	N/A	48"	1/2 Carbide & 1/2 Cup 6" Cut 42 Station

# Heavy Duty Anti Back Flex Rock & Cup Combination Assemblies 1.654 Chain



Vermeer®

## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD042M30	N/A	24"	1/2 Carbide & 1/2 Cup 4" Cut 30 Station
TA1654HD042M34	N/A	30"	1/2 Carbide & 1/2 Cup 4" Cut 34 Station
TA1654HD042M38	N/A	36"	1/2 Carbide & 1/2 Cup 4" Cut 38 Station
TA1654HD042M42	N/A	48"	1/2 Carbide & 1/2 Cup 4" Cut 42 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD062M30	N/A	24"	1/2 Carbide & 1/2 Cup 6" Cut 30 Station
TA1654HD062M34	N/A	30"	1/2 Carbide & 1/2 Cup 6" Cut 34 Station
TA1654HD062M38	N/A	36"	1/2 Carbide & 1/2 Cup 6" Cut 38 Station
TA1654HD062M42	N/A	48"	1/2 Carbide & 1/2 Cup 6" Cut 42 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD042M26	N/A	24"	1/2 Carbide & 1/2 Cup 4" Cut 26 Station
TA1654HD042M30	N/A	30"	1/2 Carbide & 1/2 Cup 4" Cut 30 Station
TA1654HD042M34	N/A	36" V1350 Only	1/2 Carbide & 1/2 Cup 4" Cut 34 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD062M26	N/A	24"	1/2 Carbide & 1/2 Cup 6" Cut 26 Station
TA1654HD062M30	N/A	30"	1/2 Carbide & 1/2 Cup 6" Cut 30 Station
TA1654HD062M34	N/A	36" V1350 Only	1/2 Carbide & 1/2 Cup 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 4" CUT

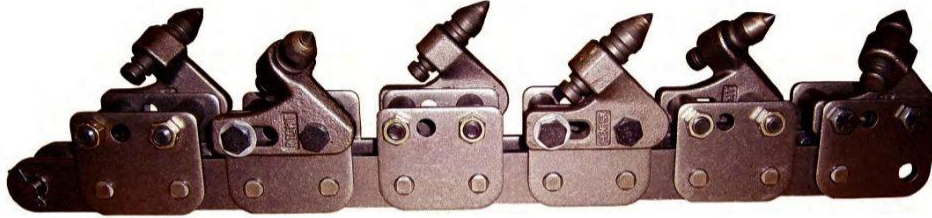
Part No.	OEM Part No.	Dig Depth	Description
TA1654HD042M26	N/A	24"	1/2 Carbide & 1/2 Cup 4" Cut 26 Station
TA1654HD042M30	N/A	30"	1/2 Carbide & 1/2 Cup 4" Cut 30 Station
TA1654HD042M34	N/A	36"	1/2 Carbide & 1/2 Cup 4" Cut 34 Station
TA1654HD042M38	N/A	42"	1/2 Carbide & 1/2 Cup 4" Cut 38 Station
TA1654HD042M42	N/A	48"	1/2 Carbide & 1/2 Cup 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD062M26	N/A	24"	1/2 Carbide & 1/2 Cup 6" Cut 26 Station
TA1654HD062M30	N/A	30"	1/2 Carbide & 1/2 Cup 6" Cut 30 Station
TA1654HD062M34	N/A	36"	1/2 Carbide & 1/2 Cup 6" Cut 34 Station
TA1654HD062M38	N/A	42"	1/2 Carbide & 1/2 Cup 6" Cut 38 Station
TA1654HD062M42	N/A	48"	1/2 Carbide & 1/2 Cup 6" Cut 42 Station



# Rock & Frost Assemblies 1.654 Chain



## LM42 - 4" Cut

Part No.	OEM Part No.	Dig Depth	Description
ZB164042R30	N/A	24"	Rock & Frost Assembly 4" Cut 30 Station
ZB164042R34	N/A	30"	Rock & Frost Assembly 4" Cut 34 Station
ZB164042R38	N/A	36"	Rock & Frost Assembly 4" Cut 38 Station
ZB164042R42	N/A	48"	Rock & Frost Assembly 4" Cut 42 Station

## LM42 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
ZB164062R30	N/A	24"	Rock & Frost Assembly 6" Cut 30 Station
ZB164062R34	N/A	30"	Rock & Frost Assembly 6" Cut 34 Station
ZB164062R38	N/A	36"	Rock & Frost Assembly 6" Cut 38 Station
ZB164062R42	N/A	48"	Rock & Frost Assembly 6" Cut 42 Station

## V1150 - V1350 - 4" Cut

Part No.	OEM Part No.	Dig Depth	Description
ZB164042R26	N/A	24"	Rock & Frost Assembly 4" Cut 26 Station
ZB164042R30	N/A	30"	Rock & Frost Assembly 4" Cut 30 Station
ZB164042R34	N/A	36" V1350 Only	Rock & Frost Assembly 4" Cut 34 Station

## V1150 - V1350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
ZB164062RM26	N/A	24"	Rock & Frost Assembly 6" Cut 26 Station
ZB164062RM30	N/A	30"	Rock & Frost Assembly 6" Cut 30 Station
ZB164062RM34	N/A	36" V1350 Only	Rock & Frost Assembly 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 4" Cut

Part No.	OEM Part No.	Dig Depth	Description
ZB164042R26	N/A	24"	Rock & Frost Assembly 4" Cut 26 Station
ZB164042R30	N/A	30"	Rock & Frost Assembly 4" Cut 30 Station
ZB164042R34	N/A	36"	Rock & Frost Assembly 4" Cut 34 Station
ZB164042R38	N/A	42"	Rock & Frost Assembly 4" Cut 38 Station
ZB164042R42	N/A	48"	Rock & Frost Assembly 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
ZB164062R26	N/A	24"	Rock & Frost Assembly 6" Cut 26 Station
ZB164062R30	N/A	30"	Rock & Frost Assembly 6" Cut 30 Station
ZB164062R34	N/A	36"	Rock & Frost Assembly 6" Cut 34 Station
ZB164062R38	N/A	42"	Rock & Frost Assembly 6" Cut 38 Station
ZB164062R42	N/A	48"	Rock & Frost Assembly 6" Cut 42 Station

# Heavy Duty Anti Back Flex Rock & Frost Assemblies 1.654 Chain



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## LM42 - 4" Cut

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD042R30	N/A	24"	Rock & Frost Assembly 4" Cut 30 Station
TA1654HD042R34	N/A	30"	Rock & Frost Assembly 4" Cut 34 Station
TA1654HD042R38	N/A	36"	Rock & Frost Assembly 4" Cut 38 Station
TA1654HD042R42	N/A	48"	Rock & Frost Assembly 4" Cut 42 Station

## LM42 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD062R30	N/A	24"	Rock & Frost Assembly 6" Cut 30 Station
TA1654HD062R34	N/A	30"	Rock & Frost Assembly 6" Cut 34 Station
TA1654HD062R38	N/A	36"	Rock & Frost Assembly 6" Cut 38 Station
TA1654HD062R42	N/A	48"	Rock & Frost Assembly 6" Cut 42 Station

## V1150 - V1350 - 4" Cut

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD042R26	N/A	24"	Rock & Frost Assembly 4" Cut 26 Station
TA1654HD042R30	N/A	30"	Rock & Frost Assembly 4" Cut 30 Station
TA1654HD042R34	N/A	36" V1350 Only	Rock & Frost Assembly 4" Cut 34 Station

## V1150 - V1350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD062R26	N/A	24"	Rock & Frost Assembly 6" Cut 26 Station
TA1654HD062R30	N/A	30"	Rock & Frost Assembly 6" Cut 30 Station
TA1654HD062R34	N/A	36" V1350 Only	Rock & Frost Assembly 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 4" Cut

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD042R26	N/A	24"	Rock & Frost Assembly 4" Cut 26 Station
TA1654HD042R30	N/A	30"	Rock & Frost Assembly 4" Cut 30 Station
TA1654HD042R34	N/A	36"	Rock & Frost Assembly 4" Cut 34 Station
TA1654HD042R38	N/A	42"	Rock & Frost Assembly 4" Cut 38 Station
TA1654HD042R42	N/A	48"	Rock & Frost Assembly 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
TA1654HD062R26	N/A	24"	Rock & Frost Assembly 6" Cut 26 Station
TA1654HD062R30	N/A	30"	Rock & Frost Assembly 6" Cut 30 Station
TA1654HD062R34	N/A	36"	Rock & Frost Assembly 6" Cut 34 Station
TA1654HD062R38	N/A	42"	Rock & Frost Assembly 6" Cut 38 Station
TA1654HD062R42	N/A	48"	Rock & Frost Assembly 6" Cut 42 Station



# Alligator Chains 1.654 Pitch



Vermeer®

## LM42 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
AL16540430	N/A	24"	Alligator Chain 4" Cut 30 Station
AL16540434	N/A	30"	Alligator Chain 4" Cut 34 Station
AL16540436	N/A	36"	Alligator Chain 4" Cut 36 Station
AL16540442	N/A	48"	Alligator Chain 4" Cut 42 Station

## LM42 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
AL16540630	N/A	24"	Alligator Chain 6" Cut 30 Station
AL16540634	N/A	30"	Alligator Chain 6" Cut 34 Station
AL16540636	N/A	36"	Alligator Chain 6" Cut 36 Station
AL16540642	N/A	48"	Alligator Chain 6" Cut 42 Station

## V1150 - V1350 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
AL16540426	N/A	24"	Alligator Chain 4" Cut 26 Station
AL16540430	N/A	30"	Alligator Chain 4" Cut 30 Station
AL16540434	N/A	36" V1350 Only	Alligator Chain 4" Cut 34 Station

## V1150 - V1350 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
AL16540626	N/A	24"	Alligator Chain 6" Cut 26 Station
AL16540630	N/A	30"	Alligator Chain 6" Cut 30 Station
AL16540634	N/A	36" V1350 Only	Alligator Chain 6" Cut 34 Station

## RT100 - RT200 - V1850 - V2050 - 4" CUT

Part No.	OEM Part No.	Dig Depth	Description
AL16540426	N/A	24"	Alligator Chain 4" Cut 26 Station
AL16540430	N/A	30"	Alligator Chain 4" Cut 30 Station
AL16540434	N/A	36"	Alligator Chain 4" Cut 34 Station
AL16540438	N/A	42"	Alligator Chain 4" Cut 38 Station
AL16540442	N/A	48"	Alligator Chain 4" Cut 42 Station

## RT100 - RT200 - V1850 - V2050 - 6" CUT

Part No.	OEM Part No.	Dig Depth	Description
AL16540626	N/A	24"	Alligator Chain 6" Cut 26 Station
AL16540630	N/A	30"	Alligator Chain 6" Cut 30 Station
AL16540634	N/A	36"	Alligator Chain 6" Cut 34 Station
AL16540638	N/A	42"	Alligator Chain 6" Cut 38 Station
AL16540642	N/A	48"	Alligator Chain 6" Cut 42 Station

# Chain Components for 1.654 Pitch Chain

## Cup Cutters



Part No.	OEM Part No.	Description
V53856001	53856-001	Cup Cutter Left Hand - Standard



Part No.	OEM Part No.	Description
V53856002	53856-002	Cup Cutter Right Hand - Standard



Part No.	OEM Part No.	Description
V253841001	253481-001	Cup Cutter Left Hand - Heavy Duty



Part No.	OEM Part No.	Description
V253842001	253482-001	Cup Cutter Right Hand - Heavy Duty

## Terminators



Part No.	OEM Part No.	Description
T165404L	N/A	Terminator Adapter Left Hand



Part No.	OEM Part No.	Description
T165404R	N/A	Terminator Adapter Right Hand



Part No.	OEM Part No.	Description
T165404C	N/A	Terminator Straight

## Rock & Frost



Part No.	OEM Part No.	Description
B135317	N/A	Rock & Frost Adapter Left Hand

# Chain Components for 1.654 Pitch Chain

## Rock & Frost



Part No.	OEM Part No.	Description
B135318	N/A	Rock & Frost Adapter Right Hand



Part No.	OEM Part No.	Description
B135316	N/A	Rock & Frost Adapter Straight

Part No.	OEM Part No.	Description
B17	N/A	Carbide Bit With Clip



Part No.	OEM Part No.	Description
B17D	N/A	Clip

## Ground Breaker



Part No.	OEM Part No.	Description
6655440	N/A	Ground Breaker Left Hand



Part No.	OEM Part No.	Description
6655441	N/A	Ground Breaker Right Hand

## Adapters



Part No.	OEM Part No.	Description
B208439	N/A	Adapter For 8" Cut



Part No.	OEM Part No.	Description
B208477	N/A	Adapter For 10" Cut



Part No.	OEM Part No.	Description
B564781	N/A	Adapter For 12" Cut

## Flat Spacers



Part No.	OEM Part No.	Description
B208355	N/A	Flat Spacer 5/16" Thick

# Chain Components for 1.654 Pitch Chain

## Flat Spacers



Part No.	OEM Part No.	Description
BL1654-5	N/A	Flat Spacer 1/2" Thick



Part No.	OEM Part No.	Description
BL1654-6	N/A	Flat Spacer 1" Thick

## Tube Spacer



Part No.	OEM Part No.	Description
B138009	N/A	Tube Spacer For Outside Mounting



Part No.	OEM Part No.	Description
B138010	N/A	Tube Spacer Rock & Frost Adapter Mounted Inside



Part No.	OEM Part No.	Description
B136032S	N/A	Tube Spacer Standard Cup Cutters Mounted Inside

## Bolts



Part No.	OEM Part No.	Description
382448	N/A	Bolt 3/8" x 24 x 4" Grade 8



Part No.	OEM Part No.	Description
38243128	N/A	Bolt 3/8" x 24 x 3 1/2" Grade 8



Part No.	OEM Part No.	Description
38243148	N/A	Bolt 3/8" x 24 x 3 1/4" Grade 8



Part No.	OEM Part No.	Description
382438	N/A	Bolt 3/8" x 24 x 3" Grade 8



Part No.	OEM Part No.	Description
38242348	N/A	Bolt 3/8" x 24 x 2 3/4" Grade 8



Part No.	OEM Part No.	Description
38242128	N/A	Bolt 3/8" x 24 x 2 1/2" Grade 8



Part No.	OEM Part No.	Description
3824	N/A	Lock Nut 3/8" x 24



Part No.	OEM Part No.	Description
382S	N/A	Flat Washer

# Chain Components for 1.654 Heavy Duty Anti Back Flex

## Cup Cutters



Part No.	OEM Part No.	Description
V53856001	53856-001	Cup Cutter Left Hand - Standard



Part No.	OEM Part No.	Description
V53856002	53856-002	Cup Cutter Right Hand - Standard



Part No.	OEM Part No.	Description
V253841001	253481-001	Cup Cutter Left Hand - Heavy Duty



Part No.	OEM Part No.	Description
V253842001	253482-001	Cup Cutter Right Hand - Heavy Duty

## Terminators



Part No.	OEM Part No.	Description
T165404L	N/A	Terminator Adapter Left Hand



Part No.	OEM Part No.	Description
T165404R	N/A	Terminator Adapter Right Hand



Part No.	OEM Part No.	Description
T165404C	N/A	Terminator Adapter Straight

## Rock & Frost



Part No.	OEM Part No.	Description
B135317	N/A	Rock & Frost Adapter Left Hand



Part No.	OEM Part No.	Description
B135318	N/A	Rock & Frost Adapter Right Hand

# Chain Components for 1.654 Heavy Duty Anti Back Flex

## Rock & Frost



Part No.	OEM Part No.	Description
B135316	N/A	Rock & Frost Adapter Straight

Part No.	OEM Part No.	Description
B17	N/A	Carbide Bit With Clip



Part No.	OEM Part No.	Description
B17D	N/A	Clip

## Ground Breaker



Part No.	OEM Part No.	Description
6655440	N/A	Ground Breaker Left Hand



Part No.	OEM Part No.	Description
6655441	N/A	Ground Breaker Right Hand

## Adapters



Part No.	OEM Part No.	Description
PL1654HD8	N/A	Adapter For 8" Cut



Part No.	OEM Part No.	Description
PL1654HD10	N/A	Adapter For 10" Cut



Part No.	OEM Part No.	Description
PL1654HD12	N/A	Adapter For 12" Cut

## Flat Spacers



Part No.	OEM Part No.	Description
B208355	N/A	Flat Spacer 5/16" Thick



Part No.	OEM Part No.	Description
BL1654-5	N/A	Flat Spacer 1/2" Thick



Part No.	OEM Part No.	Description
BL1654-6	N/A	Flat Spacer 1" Thick

# Chain Components for 1.654 Heavy Duty Anti Back Flex

## Tube Spacer



Part No.	OEM Part No.	Description
B138009	N/A	Tube Spacer For Outside Mounting

Part No.	OEM Part No.	Description
B138010	N/A	Tube Spacer Rock & Frost Adapter Mounted Inside

Part No.	OEM Part No.	Description
B136032S	N/A	Tube Spacer Standard Cup Cutters Mounted Inside

## Bolts



Part No.	OEM Part No.	Description
382448	N/A	Bolt 3/8" x 24 x 4" Grade 8



Part No.	OEM Part No.	Description
38243128	N/A	Bolt 3/8" x 24 x 3-1/2" Grade 8



Part No.	OEM Part No.	Description
38243148	N/A	Bolt 3/8" x 24 x 3-1/4" Grade 8



Part No.	OEM Part No.	Description
382438	N/A	Bolt 3/8" x 24 x 3" Grade 8



Part No.	OEM Part No.	Description
38242348	N/A	Bolt 3/8" x 24 x 2-3/4" Grade 8



Part No.	OEM Part No.	Description
38242128	N/A	Bolt 3/8" x 24 x 2-1/2" Grade 8



Part No.	OEM Part No.	Description
3824	N/A	Lock Nut 3/8" x 24



Part No.	OEM Part No.	Description
382S	N/A	Flat Washer



# LM42

## Drive Sprocket



Part No.	OEM Part No.	Description
V205366003	205366003	Drive Sprocket 10 Tooth Solid Includes Set Screws



Part No.	OEM Part No.	Description
3816114	240057001	Square Head Set Screw 3/8" x 16 x 1-1/4"



Part No.	OEM Part No.	Description
38161	235320001	Square Head Set Screw 3/8" x 16 x 1"



Part No.	OEM Part No.	Description
38162	412001	3/8" x 16 Nut



Part No.	OEM Part No.	Description
B113951	579015	Key

## Boom End Roller



Part No.	OEM Part No.	Description
V263299001	263299001	Boom End Roller Assembly



Part No.	OEM Part No.	Description
V263300001	N/A	Boom End Roller



Part No.	OEM Part No.	Description
V252300001	230154001	Bearing



Part No.	OEM Part No.	Description
V260171001	260171001	Inner Spacer



Part No.	OEM Part No.	Description
V260170001	260170001	Washer - Dirt Guard



Part No.	OEM Part No.	Description
V502468001	502468001	Snap Ring



Part No.	OEM Part No.	Description
V252291001	252291001	Outer Spacer



# LM42

## Boom End Roller



Part No.	OEM Part No.	Description
142814	522001	Set Screw

Part No.	OEM Part No.	Description
B115009	598001	Grease Zerk

## Booms



Part No.	OEM Part No.	Description
V237337001A	N/A	Boom Assembly 30" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V237337001	237337001	Boom 30" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V237349001A	N/A	Boom Assembly 36" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V237349001	237349001	Boom 36" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V237394001A	N/A	Boom Assembly 42" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V237394001	237394001	Boom 42" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V252273001A	N/A	Boom Assembly 48" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V252273001	252273001	Boom 48" Dig Depth - After SN 1372



Part No.	OEM Part No.	Description
V243773001	243773001	Square Head Set Screw 5/8" x 11 x 4 1/2"



Part No.	OEM Part No.	Description
58112HN	428001	5/8" x 11 Nut



Part No.	OEM Part No.	Description
341038	369030	Bolt For Roller 3/4" x 10 x 3 Grade 8



# RT100

## Drive Sprocket



Part No.	OEM Part No.	Description
V205366003	205366003	Drive Sprocket 10 Tooth Solid



Part No.	OEM Part No.	Description
3816114	240057001	Square Head Set Screw 3/8" x 16 x 1 1/4"



Part No.	OEM Part No.	Description
38161	235320001	Square Head Set Screw 3/8" x 16 x 1"



Part No.	OEM Part No.	Description
38162	412001	3/8" x 16 Nut



Part No.	OEM Part No.	Description
B113951	579015	Key

## Boom End Roller



Part No.	OEM Part No.	Description
V263299001	263299001	Boom End Roller Assembly



Part No.	OEM Part No.	Description
V263300001	N/A	Boom End Roller



Part No.	OEM Part No.	Description
V252300001	230154001	Bearing



Part No.	OEM Part No.	Description
V260171001	260171001	Inner Spacer



Part No.	OEM Part No.	Description
V260170001	260170001	Washer - Dirt Guard

# RT100

## Boom End Roller

Part No.	OEM Part No.	Description
V502468001	502468001	Snap Ring



Part No.	OEM Part No.	Description
V252291001	252291001	Outer Spacer

Part No.	OEM Part No.	Description
142814	522001	Set Screw

Part No.	OEM Part No.	Description
B115009	598001	Grease Zerk



## Booms

Part No.	OEM Part No.	Description
V237347001A	N/A	Boom Assembly 18" Dig Depth



Part No.	OEM Part No.	Description
V237347001	N/A	Boom 18" Dig Depth



Part No.	OEM Part No.	Description
V237345001A	N/A	Boom Assembly 24" Dig Depth



Part No.	OEM Part No.	Description
V237345001	237345001	Boom 24" Dig Depth



Part No.	OEM Part No.	Description
V237337001A	N/A	Boom Assembly 30" Dig Depth



Part No.	OEM Part No.	Description
V237337001	237337001	Boom 30" Dig Depth



Part No.	OEM Part No.	Description
V237349001A	N/A	Boom Assembly 36" Dig Depth



Part No.	OEM Part No.	Description
V237349001	237349001	Boom 36" Dig Depth



# RT100

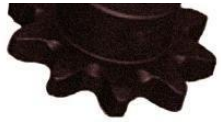
## Booms

	<b>Part No.</b> V237394001A	<b>OEM Part No.</b> N/A	<b>Description</b> Boom Assembly 42" Dig Depth
	<b>Part No.</b> V237394001	<b>OEM Part No.</b> 237394001	<b>Description</b> Boom 42" Dig Depth
	<b>Part No.</b> V252273001A	<b>OEM Part No.</b> N/A	<b>Description</b> Boom Assembly 48" Dig Depth
	<b>Part No.</b> V252273001	<b>OEM Part No.</b> 252273001	<b>Description</b> Boom 48" Dig Depth
	<b>Part No.</b> V243773001	<b>OEM Part No.</b> 243773001	<b>Description</b> Square Head Set Screw 5/8" x 11 x 4 1/2"
	<b>Part No.</b> 58112HN	<b>OEM Part No.</b> 428001	<b>Description</b> 5/8" x 11 Nut
	<b>Part No.</b> 341038	<b>OEM Part No.</b> 369030	<b>Description</b> Bolt For Roller 3/4" x 10 x 3 Grade 8

# RT200

## Drive Sprocket

Vermeer®



Part No.	OEM Part No.	Description
V205366003	205366003	Drive Sprocket 10 Tooth Solid



Part No.	OEM Part No.	Description
3816114	240057001	Square Head Set Screw 3/8" x 16 x 1 1/4"



Part No.	OEM Part No.	Description
38161	235320001	Square Head Set Screw 3/8" x 16 x 1"



Part No.	OEM Part No.	Description
38162	412001	3/8" x 16 Nut



Part No.	OEM Part No.	Description
B113951	579015	Key

## Boom End Roller



Part No.	OEM Part No.	Description
V263299001	263299001	Boom End Roller Assembly



Part No.	OEM Part No.	Description
V263300001	N/A	Boom End Roller



Part No.	OEM Part No.	Description
V252300001	230154001	Bearing



Part No.	OEM Part No.	Description
V260171001	260171001	Inner Spacer



Part No.	OEM Part No.	Description
V260170001	260170001	Washer - Dirt Guard



Part No.	OEM Part No.	Description
V502468001	502468001	Snap Ring

# Boom End Roller

# RT200



Part No.	OEM Part No.	Description
V252291001	252291001	Outer Spacer

Part No.	OEM Part No.	Description
142814	522001	Set Screw

Part No.	OEM Part No.	Description
B115009	598001	Grease Zerk

## Booms



Part No.	OEM Part No.	Description
V237347001A	N/A	Boom Assembly 18" Dig Depth



Part No.	OEM Part No.	Description
V237347001	N/A	Boom 18" Dig Depth



Part No.	OEM Part No.	Description
V237345001A	N/A	Boom Assembly 24" Dig Depth



Part No.	OEM Part No.	Description
V237345001	237345001	Boom 24" Dig Depth



Part No.	OEM Part No.	Description
V237337001A	N/A	Boom Assembly 30" Dig Depth



Part No.	OEM Part No.	Description
V237337001	237337001	Boom 30" Dig Depth



Part No.	OEM Part No.	Description
V237349001A	N/A	Boom Assembly 36" Dig Depth



Part No.	OEM Part No.	Description
V237349001	237349001	Boom 36" Dig Depth



Part No.	OEM Part No.	Description
V237394001A	N/A	Boom Assembly 42" Dig Depth



Part No.	OEM Part No.	Description
V237394001	237394001	Boom 42" Dig Depth



# RT200

## Booms



Part No.	OEM Part No.	Description
V252273001A	N/A	Boom Assembly 48" Dig Depth



Part No.	OEM Part No.	Description
V252273001	252273001	Boom 48" Dig Depth



Part No.	OEM Part No.	Description
V243773001	243773001	Square Head Set Screw 5/8" x 11 x 4 1/2"



Part No.	OEM Part No.	Description
58112HN	428001	5/8" x 11 Nut



Part No.	OEM Part No.	Description
341038	369030	Bolt For Roller 3/4" x 10 x 3 Grade 8

## Augers

Part No.	OEM Part No.	Description
V72051001	72051-001	Flange Bearing





# RTX150

## Drive Sprocket



Part No.	OEM Part No.	Description
V205366003	205366003	Drive Sprocket 10 Tooth Solid



Part No.	OEM Part No.	Description
3816114	240057001	Square Head Set Screw 3/8" x 16 x 1 1/4"



Part No.	OEM Part No.	Description
38161	235320001	Square Head Set Screw 3/8" x 16 x 1"



Part No.	OEM Part No.	Description
38162	412001	3/8" x 16 Nut



Part No.	OEM Part No.	Description
B113951	579015	Key

## Boom End Roller



Part No.	OEM Part No.	Description
V263299001	263299001	Boom End Roller Assembly



Part No.	OEM Part No.	Description
V263300001	N/A	Boom End Roller



Part No.	OEM Part No.	Description
V252300001	230154001	Bearing



Part No.	OEM Part No.	Description
V260171001	260171001	Inner Spacer



Part No.	OEM Part No.	Description
V260170001	260170001	Washer - Dirt Guard



Part No.	OEM Part No.	Description
V502468001	502468001	Snap Ring



# RTX150

## Boom End Roller



Part No.	OEM Part No.	Description
V252291001	252291001	Outer Spacer

Part No.	OEM Part No.	Description
142814	522001	Set Screw



Part No.	OEM Part No.	Description
B115009	598001	Grease Zerk

## Booms



Part No.	OEM Part No.	Description
V237337001A	N/A	Boom Assembly 30" Dig Depth



Part No.	OEM Part No.	Description
V237337001	237337001	Boom 30" Dig Depth



Part No.	OEM Part No.	Description
V237349001A	N/A	Boom Assembly 36" Dig Depth



Part No.	OEM Part No.	Description
V237349001	237349001	Boom 36" Dig Depth



Part No.	OEM Part No.	Description
JHC10	551-050	Square Head Set Screw 5/8" x 11 x 4 1/2"



Part No.	OEM Part No.	Description
58112HN	428001	5/8" x 11 Nut



Part No.	OEM Part No.	Description
341038	369030	Bolt For Roller 3/4" x 10 x 3 Grade 8

## Augers



Part No.	OEM Part No.	Description
V72051001	72051-001	Flange Bearing

# V1150 - V1350

## Drive Sprocket



Part No.	OEM Part No.	Description
V220359001	N/A	Drive Sprocket 10 Tooth Solid



Part No.	OEM Part No.	Description
3816114	240057001	Square Head Set Screw 3/8" x 16 x 1 1/4"



Part No.	OEM Part No.	Description
38161	235320001	Square Head Set Screw 3/8" x 16 x 1"



Part No.	OEM Part No.	Description
38162	412001	3/8" x 16 Nut



Part No.	OEM Part No.	Description
B113951	579015	Key

## Boom End Roller



Part No.	OEM Part No.	Description
V263299001	263299001	Boom End Roller Assembly



Part No.	OEM Part No.	Description
V263300001	N/A	Boom End Roller



Part No.	OEM Part No.	Description
V252300001	230154001	Bearing



Part No.	OEM Part No.	Description
V260171001	260171001	Inner Spacer



Part No.	OEM Part No.	Description
V260170001	260170001	Washer - Dirt Guard

# V1150 - V1350

## Boom End Roller



Part No.	OEM Part No.	Description
V502468001	502468001	Snap Ring

Part No.	OEM Part No.	Description
V252291001	252291001	Outer Spacer

Part No.	OEM Part No.	Description
142814	522001	Set Screw

Part No.	OEM Part No.	Description
B115009	598001	Grease Zerk



## Booms



Part No.	OEM Part No.	Description
V237347001A	N/A	Boom Assembly 18" Dig Depth



Part No.	OEM Part No.	Description
V237347001	N/A	Boom 18" Dig Depth



Part No.	OEM Part No.	Description
V237345001A	N/A	Boom Assembly 24" Dig Depth



Part No.	OEM Part No.	Description
V237345001	237345001	Boom 24" Dig Depth



Part No.	OEM Part No.	Description
V237337001A	N/A	Boom Assembly 30" Dig Depth



Part No.	OEM Part No.	Description
V237337001	237337001	Boom 30" Dig Depth



Part No.	OEM Part No.	Description
V237349001A	N/A	Boom Assembly 36" Dig Depth



Part No.	OEM Part No.	Description
V237349001	237349001	Boom 36" Dig Depth



# V1150 - V1350

## Booms



Part No.	OEM Part No.	Description
V243773001	243773001	Square Head Set Screw 5/8" x 11 x 4 1/2"



Part No.	OEM Part No.	Description
58112HN	428001	5/8" x 11 Nut



Part No.	OEM Part No.	Description
341038	369030	Bolt For Roller 3/4" x 10 x 3 Grade 8

## Augers



Part No.	OEM Part No.	Description
V220345001	220345-001	Auger



Part No.	OEM Part No.	Description
382438	N/A	Bolt For Auger 3/8" x 24 x 3" Grade 8



Part No.	OEM Part No.	Description
3824	N/A	Lock Nut For Auger



Part No.	OEM Part No.	Description
V72051001	72051-001	Flange Bearing

# V1850

## Drive Sprocket



Part No.	OEM Part No.	Description
V220359003	220359-001	Drive Sprocket 10 Tooth Solid



Part No.	OEM Part No.	Description
3816114	549-012	Square Head Set Screw 3/8" x 16 x 1 1/4"



Part No.	OEM Part No.	Description
38161	549-010	Square Head Set Screw 3/8" x 16 x 1"



Part No.	OEM Part No.	Description
38162	412001	3/8" x 16 Nut



Part No.	OEM Part No.	Description
JHD12	579-011	Key

## Boom End Roller



Part No.	OEM Part No.	Description
V263299001	263299001	Boom End Roller Assembly



Part No.	OEM Part No.	Description
V263300001	N/A	Boom End Roller



Part No.	OEM Part No.	Description
V252300001	230154001	Bearing



Part No.	OEM Part No.	Description
V260171001	260171001	Inner Spacer



Part No.	OEM Part No.	Description
V260170001	260170001	Washer - Dirt Guard



Part No.	OEM Part No.	Description
V502468001	502468001	Snap Ring

# V1850

## Boom End Roller



Part No.	OEM Part No.	Description
V252291001	252291001	Outer Spacer

Part No.	OEM Part No.	Description
142814	522001	Set Screw



Part No.	OEM Part No.	Description
B115009	598001	Grease Zerk

## Booms



Part No.	OEM Part No.	Description
V237347001A	N/A	Boom Assembly 18" Dig Depth



Part No.	OEM Part No.	Description
V237347001	237347-001	Boom 18" Dig Depth



Part No.	OEM Part No.	Description
V237345001A	N/A	Boom Assembly 24" Dig Depth



Part No.	OEM Part No.	Description
V237345001	237345001	Boom 24" Dig Depth



Part No.	OEM Part No.	Description
V237337001A	N/A	Boom Assembly 30" Dig Depth



Part No.	OEM Part No.	Description
V237337001	237337001	Boom 30" Dig Depth



Part No.	OEM Part No.	Description
V237349001A	N/A	Boom Assembly 36" Dig Depth



Part No.	OEM Part No.	Description
V237349001	237349001	Boom 36" Dig Depth



Part No.	OEM Part No.	Description
JHC10	551-050	Square Head Set Screw 5/8" x 11 x 4 1/2"



Part No.	OEM Part No.	Description
58112HN	428001	5/8" x 11 Nut



Part No.	OEM Part No.	Description
341038	369030	Bolt For Roller 3/4" x 10 x 3 Grade 8

## Augers



Part No.	OEM Part No.	Description
V204800003	204800-003	Auger

# Bare 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)



**Vermeer®**

## RT350

Part No.	OEM Part No.	Dig Depth	Description
B2ABF00B34	N/A	24"	Bare Chain 34 Station
B2ABF00B40	N/A	36"	Bare Chain 40 Station
B2ABF00B46	N/A	48"	Bare Chain 46 Station

## V3550 - V3550A - RT450 With Low Head

Part No.	OEM Part No.	Dig Depth	Description
B2ABF00B34	N/A	38"	Bare Chain 34 Station
B2ABF00B40	N/A	48"	Bare Chain 40 Station
B2ABF00B47	N/A	60"	Bare Chain 47 Station

## SO3550 - RT450 With High Head

Part No.	OEM Part No.	Dig Depth	Description
B2ABF00B39	N/A	40"	Bare Chain 39 Station
B2ABF00B45	N/A	48"	Bare Chain 45 Station

## V4150 - V5750

Part No.	OEM Part No.	Dig Depth	Description
B2ABF00B39	N/A	40"	Bare Chain 39 Station
B2ABF00B45	N/A	48"	Bare Chain 45 Station
B2ABF00B51	N/A	60"	Bare Chain 51 Station



# Cup Cutter Assemblies - 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)



## RT350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06C34T	N/A	24"	Cup Cutter Assembly 6" Cut 34 Station
B2ABF06C40T	N/A	36"	Cup Cutter Assembly 6" Cut 40 Station
B2ABF06C46T	N/A	48"	Cup Cutter Assembly 6" Cut 46 Station

## RT350 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08C34T	N/A	24"	Cup Cutter Assembly 8" Cut 34 Station
B2ABF08C40T	N/A	36"	Cup Cutter Assembly 8" Cut 40 Station
B2ABF08C46T	N/A	48"	Cup Cutter Assembly 8" Cut 46 Station

## RT350 - 10" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF10C34T	N/A	24"	Cup Cutter Assembly 10" Cut 34 Station
B2ABF10C40T	N/A	36"	Cup Cutter Assembly 10" Cut 40 Station
B2ABF10C46T	N/A	48"	Cup Cutter Assembly 10" Cut 46 Station

## RT350 - 12" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF12C34T	N/A	24"	Cup Cutter Assembly 12" Cut 34 Station
B2ABF12C40T	N/A	36"	Cup Cutter Assembly 12" Cut 40 Station
B2ABF12C46T	N/A	48"	Cup Cutter Assembly 12" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06C34T	N/A	38"	Cup Cutter Assembly 6" Cut 34 Station
B2ABF06C40T	N/A	48"	Cup Cutter Assembly 6" Cut 40 Station
B2ABF06C46T	N/A	60"	Cup Cutter Assembly 6" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08C34T	N/A	38"	Cup Cutter Assembly 8" Cut 34 Station
B2ABF08C40T	N/A	48"	Cup Cutter Assembly 8" Cut 40 Station
B2ABF08C46T	N/A	60"	Cup Cutter Assembly 8" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 10" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF10C34T	N/A	38"	Cup Cutter Assembly 10" Cut 34 Station
B2ABF10C40T	N/A	48"	Cup Cutter Assembly 10" Cut 40 Station
B2ABF10C46T	N/A	60"	Cup Cutter Assembly 10" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 12" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF12C34T	N/A	38"	Cup Cutter Assembly 12" Cut 34 Station
B2ABF12C40T	N/A	48"	Cup Cutter Assembly 12" Cut 40 Station
B2ABF12C46T	N/A	60"	Cup Cutter Assembly 12" Cut 46 Station



# Cup Cutter Assemblies - 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## SO3550 - RT450 With High Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06C39T	N/A	40"	Cup Cutter Assembly 6" Cut 39 Station
B2ABF06C45T	N/A	48"	Cup Cutter Assembly 6" Cut 45 Station

## SO3550 - RT450 With High Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08C39T	N/A	40"	Cup Cutter Assembly 8" Cut 39 Station
B2ABF08C45T	N/A	48"	Cup Cutter Assembly 8" Cut 45 Station

## SO3550 - RT450 With High Head - 10" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF10C39T	N/A	40"	Cup Cutter Assembly 10" Cut 39 Station
B2ABF10C45T	N/A	48"	Cup Cutter Assembly 10" Cut 45 Station

## SO3550 - RT450 With High Head - 12" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF12C39T	N/A	40"	Cup Cutter Assembly 12" Cut 39 Station
B2ABF12C45T	N/A	48"	Cup Cutter Assembly 12" Cut 45 Station

## V4150 - V5750 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06C39T	N/A	40"	Cup Cutter Assembly 6" Cut 39 Station
B2ABF06C45T	N/A	48"	Cup Cutter Assembly 6" Cut 45 Station
B2ABF06C51T	N/A	60"	Cup Cutter Assembly 6" Cut 51 Station

## V4150 - V5750 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08C39T	N/A	40"	Cup Cutter Assembly 8" Cut 39 Station
B2ABF08C45T	N/A	48"	Cup Cutter Assembly 8" Cut 45 Station
B2ABF08C51T	N/A	60"	Cup Cutter Assembly 8" Cut 51 Station

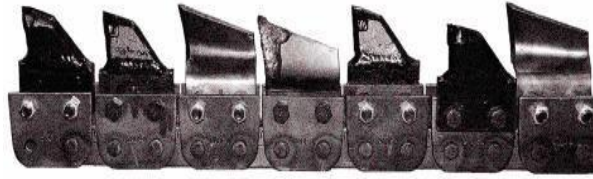
## V4150 - V5750 - 10" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF10C39T	N/A	40"	Cup Cutter Assembly 10" Cut 39 Station
B2ABF10C45T	N/A	48"	Cup Cutter Assembly 10" Cut 45 Station
B2ABF10C51T	N/A	60"	Cup Cutter Assembly 10" Cut 51 Station

## V4150 - V5750 - 12" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF12C39T	N/A	40"	Cup Cutter Assembly 12" Cut 39 Station
B2ABF12C45T	N/A	48"	Cup Cutter Assembly 12" Cut 45 Station
B2ABF12C51T	N/A	60"	Cup Cutter Assembly 12" Cut 51 Station

# Terminator & Cup Combination Assemblies - 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)



Vermeer®

## RT350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF06M34	N/A	24"	1/2 Terminator & 1/2 Cup 6" Cut 34 Station
T2ABF06M40	N/A	36"	1/2 Terminator & 1/2 Cup 6" Cut 40 Station
T2ABF06M46	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 46 Station

## RT350 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF08M34	N/A	24"	1/2 Terminator & 1/2 Cup 8" Cut 34 Station
T2ABF08M40	N/A	36"	1/2 Terminator & 1/2 Cup 8" Cut 40 Station
T2ABF08M46	N/A	48"	1/2 Terminator & 1/2 Cup 8" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF06M34	N/A	38"	1/2 Terminator & 1/2 Cup 6" Cut 34 Station
T2ABF06M40	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 40 Station
T2ABF06M46	N/A	60"	1/2 Terminator & 1/2 Cup 6" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF08M34	N/A	38"	1/2 Terminator & 1/2 Cup 8" Cut 34 Station
T2ABF08M40	N/A	48"	1/2 Terminator & 1/2 Cup 8" Cut 40 Station
T2ABF08M46	N/A	60"	1/2 Terminator & 1/2 Cup 8" Cut 46 Station

## SO3550 - RT450 With High Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF06M39	N/A	40"	1/2 Terminator & 1/2 Cup 6" Cut 39 Station
T2ABF06M45	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 45 Station

## SO3550 - RT450 With High Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF08M39	N/A	40"	1/2 Terminator & 1/2 Cup 8" Cut 39 Station
T2ABF08M45	N/A	48"	1/2 Terminator & 1/2 Cup 8" Cut 45 Station

## V4150 - V5750 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF06M39	N/A	40"	1/2 Terminator & 1/2 Cup 6" Cut 39 Station
T2ABF06M45	N/A	48"	1/2 Terminator & 1/2 Cup 6" Cut 45 Station
T2ABF06M51	N/A	60"	1/2 Terminator & 1/2 Cup 6" Cut 51 Station

## V4150 - V5750 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF08M39	N/A	40"	1/2 Terminator & 1/2 Cup 8" Cut 39 Station
T2ABF08M45	N/A	48"	1/2 Terminator & 1/2 Cup 8" Cut 45 Station
T2ABF08M51	N/A	60"	1/2 Terminator & 1/2 Cup 8" Cut 51 Station

# Terminator Bolt On Assemblies - 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)



## RT350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0634	N/A	24"	Terminator Assembly Bolt On 6" Cut 34 Station
T2ABF0640	N/A	36"	Terminator Assembly Bolt On 6" Cut 40 Station
T2ABF0646	N/A	48"	Terminator Assembly Bolt On 6" Cut 46 Station

## RT350 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0834	N/A	24"	Terminator Assembly Bolt On 8" Cut 34 Station
T2ABF0840	N/A	36"	Terminator Assembly Bolt On 8" Cut 40 Station
T2ABF0846	N/A	48"	Terminator Assembly Bolt On 8" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0634	N/A	38"	Terminator Assembly Bolt On 6" Cut 34 Station
T2ABF0640	N/A	48"	Terminator Assembly Bolt On 6" Cut 40 Station
T2ABF0646	N/A	60"	Terminator Assembly Bolt On 6" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0834	N/A	38"	Terminator Assembly Bolt On 8" Cut 34 Station
T2ABF0840	N/A	48"	Terminator Assembly Bolt On 8" Cut 40 Station
T2ABF0846	N/A	60"	Terminator Assembly Bolt On 8" Cut 46 Station

## SO3550 - RT450 With High Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0639	N/A	40"	Terminator Assembly Bolt On 6" Cut 39 Station
T2ABF0645	N/A	48"	Terminator Assembly Bolt On 6" Cut 45 Station

## SO3550 - RT450 With High Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0839	N/A	40"	Terminator Assembly Bolt On 8" Cut 39 Station
T2ABF0845	N/A	48"	Terminator Assembly Bolt On 8" Cut 45 Station

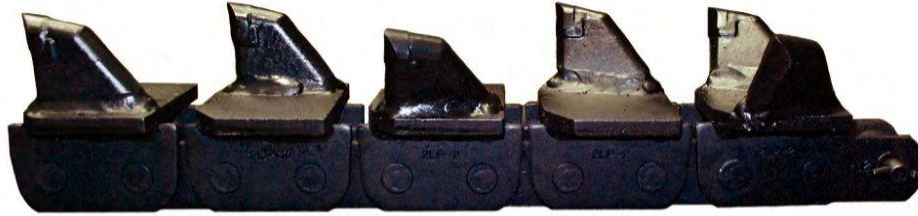
## V4150 - V5750 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0639	N/A	40"	Terminator Assembly Bolt On 6" Cut 39 Station
T2ABF0645	N/A	48"	Terminator Assembly Bolt On 6" Cut 45 Station
T2ABF0651	N/A	60"	Terminator Assembly Bolt On 6" Cut 51 Station

## V4150 - V5750 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
T2ABF0839	N/A	40"	Terminator Assembly Bolt On 8" Cut 39 Station
T2ABF0845	N/A	48"	Terminator Assembly Bolt On 8" Cut 45 Station
T2ABF0851	N/A	60"	Terminator Assembly Bolt On 8" Cut 51 Station

# Welded Terminator Chain



## RT350 - 6" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000634	24"	N/A	Terminator Chain 6" Cut 34 Station
SH20000640	36"	N/A	Terminator Chain 6" Cut 40 Station
SH20000646	48"	N/A	Terminator Chain 6" Cut 46 Station

## RT350 - 8" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000834	24"	N/A	Terminator Chain 8" Cut 34 Station
SH20000840	36"	N/A	Terminator Chain 8" Cut 40 Station
SH20000846	48"	N/A	Terminator Chain 8" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 6" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000634	38"	N/A	Terminator Chain 6" Cut 34 Station
SH20000640	48"	N/A	Terminator Chain 6" Cut 40 Station
SH20000647	60"	N/A	Terminator Chain 6" Cut 47 Station

## V3550 - V3550A - RT450 With Low Head - 8" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000834	38"	N/A	Terminator Chain 8" Cut 34 Station
SH20000840	48"	N/A	Terminator Chain 8" Cut 40 Station
SH20000847	60"	N/A	Terminator Chain 8" Cut 47 Station

## SO3550 - RT450 With High Head - 6" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000639	40"	N/A	Terminator Chain 6" Cut 39 Station
SH20000645	48"	N/A	Terminator Chain 6" Cut 45 Station

## SO3550 - RT450 With High Head - 8" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000839	40"	N/A	Terminator Chain 8" Cut 39 Station
SH20000845	48"	N/A	Terminator Chain 8" Cut 45 Station

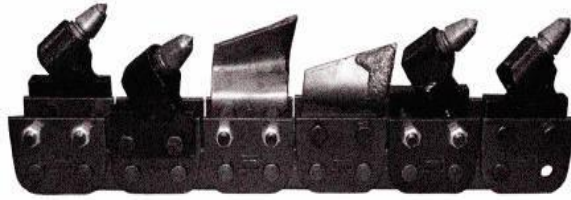
## V4150 - V5750 - 6" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000639	40"	N/A	Terminator Chain 6" Cut 39 Station
SH20000645	48"	N/A	Terminator Chain 6" Cut 45 Station
SH20000651	60"	N/A	Terminator Chain 6" Cut 51 Station

## V4150 - V5750 - 8" Cut

Part No.	Dig Depth	OEM Part No.	Description
SH20000839	40"	N/A	Terminator Chain 8" Cut 39 Station
SH20000845	48"	N/A	Terminator Chain 8" Cut 45 Station
SH20000851	60"	N/A	Terminator Chain 8" Cut 51 Station

# Rock & Cup Combination Assemblies - 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)



Vermeer®

## RT350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06M34V	N/A	24"	1/2 Rock & 1/2 Cup 6" Cut 34 Station
B2ABF06M40V	N/A	36"	1/2 Rock & 1/2 Cup 6" Cut 40 Station
B2ABF06M46V	N/A	48"	1/2 Rock & 1/2 Cup 6" Cut 46 Station

## RT350 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08M34V	N/A	24"	1/2 Rock & 1/2 Cup 8" Cut 34 Station
B2ABF08M40V	N/A	36"	1/2 Rock & 1/2 Cup 8" Cut 40 Station
B2ABF08M46V	N/A	48"	1/2 Rock & 1/2 Cup 8" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06M34V	N/A	38"	1/2 Rock & 1/2 Cup 6" Cut 34 Station
B2ABF06M40V	N/A	48"	1/2 Rock & 1/2 Cup 6" Cut 40 Station
B2ABF06M46V	N/A	60"	1/2 Rock & 1/2 Cup 6" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08M34V	N/A	38"	1/2 Rock & 1/2 Cup 8" Cut 34 Station
B2ABF08M40V	N/A	48"	1/2 Rock & 1/2 Cup 8" Cut 40 Station
B2ABF08M46V	N/A	60"	1/2 Rock & 1/2 Cup 8" Cut 46 Station

## SO3550 - RT450 With High Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06M39V	N/A	40"	1/2 Rock & 1/2 Cup 6" Cut 39 Station
B2ABF06M45V	N/A	48"	1/2 Rock & 1/2 Cup 6" Cut 45 Station

## SO3550 - RT450 With High Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08M39V	N/A	40"	1/2 Rock & 1/2 Cup 8" Cut 39 Station
B2ABF08M45V	N/A	48"	1/2 Rock & 1/2 Cup 8" Cut 45 Station

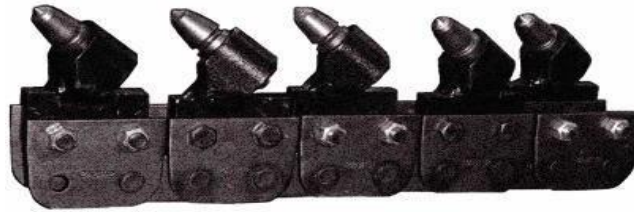
## V4150 - V5750 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06M39V	N/A	40"	1/2 Rock & 1/2 Cup 6" Cut 39 Station
B2ABF06M45V	N/A	48"	1/2 Rock & 1/2 Cup 6" Cut 45 Station
B2ABF06M51V	N/A	60"	1/2 Rock & 1/2 Cup 6" Cut 51 Station

## V4150 - V5750 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08M39V	N/A	40"	1/2 Rock & 1/2 Cup 8" Cut 39 Station
B2ABF08M45V	N/A	48"	1/2 Rock & 1/2 Cup 8" Cut 45 Station
B2ABF08M51V	N/A	60"	1/2 Rock & 1/2 Cup 8" Cut 51 Station

# Rock & Frost Assemblies - 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)



## RT350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06R34V	N/A	24"	Rock & Frost Assembly 6" Cut 34 Station
B2ABF06R40V	N/A	36"	Rock & Frost Assembly 6" Cut 40 Station
B2ABF06R46V	N/A	48"	Rock & Frost Assembly 6" Cut 46 Station

## RT350 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08R34V	N/A	24"	Rock & Frost Assembly 8" Cut 34 Station
B2ABF08R40V	N/A	36"	Rock & Frost Assembly 8" Cut 40 Station
B2ABF08R46V	N/A	48"	Rock & Frost Assembly 8" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06R34V	N/A	38"	Rock & Frost Assembly 6" Cut 34 Station
B2ABF06R40V	N/A	48"	Rock & Frost Assembly 6" Cut 40 Station
B2ABF06R46V	N/A	60"	Rock & Frost Assembly 6" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08R34V	N/A	38"	Rock & Frost Assembly 8" Cut 34 Station
B2ABF08R40V	N/A	48"	Rock & Frost Assembly 8" Cut 40 Station
B2ABF08R46V	N/A	60"	Rock & Frost Assembly 8" Cut 46 Station

## SO3550 - RT450 With High Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF06R39V	N/A	40"	Rock & Frost Assembly 6" Cut 39 Station
B2ABF06R45V	N/A	48"	Rock & Frost Assembly 6" Cut 45 Station

## SO3550 - RT450 With High Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08R39V	N/A	40"	Rock & Frost Assembly 8" Cut 39 Station
B2ABF08R45V	N/A	48"	Rock & Frost Assembly 8" Cut 45 Station

## V4150 - V5750 - 6" Cut

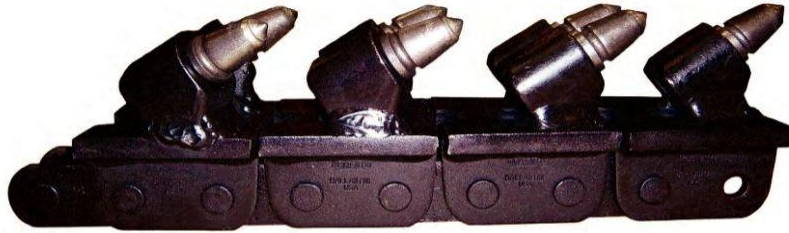
Part No.	OEM Part No.	Dig Depth	Description
B2ABF06R39V	N/A	40"	Rock & Frost Assembly 6" Cut 39 Station
B2ABF06R45V	N/A	48"	Rock & Frost Assembly 6" Cut 45 Station
B2ABF06R51V	N/A	60"	Rock & Frost Assembly 6" Cut 51 Station

## V4150 - V5750 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
B2ABF08R39V	N/A	40"	Rock & Frost Assembly 8" Cut 39 Station
B2ABF08R45V	N/A	48"	Rock & Frost Assembly 8" Cut 45 Station
B2ABF08R51V	N/A	60"	Rock & Frost Assembly 8" Cut 51 Station



# Welded Alligator Chain



Vermeer®

## RT350 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200006V34	N/A	24"	Alligator Chain 6" Cut 34 Station
AL200006V40	N/A	36"	Alligator Chain 6" Cut 40 Station
AL200006V46	N/A	48"	Alligator Chain 6" Cut 46 Station

## RT350 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200008V34	N/A	24"	Alligator Chain 8" Cut 34 Station
AL200008V40	N/A	36"	Alligator Chain 8" Cut 40 Station
AL200008V46	N/A	48"	Alligator Chain 8" Cut 46 Station

## V3550 - V3550A - RT450 With Low Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200006V34	N/A	38"	Alligator Chain 6" Cut 34 Station
AL200006V40	N/A	48"	Alligator Chain 6" Cut 40 Station
AL200006V47	N/A	60"	Alligator Chain 6" Cut 47 Station

## V3550 - V3550A - RT450 With Low Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200008V34	N/A	38"	Terminator Chain 8" Cut 34 Station
AL200008V40	N/A	48"	Terminator Chain 8" Cut 40 Station
AL200008V47	N/A	60"	Terminator Chain 8" Cut 47 Station

## SO3550 - RT450 With High Head - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200006V39	N/A	40"	Alligator Chain 6" Cut 39 Station
AL200006V45	N/A	48"	Alligator Chain 6" Cut 45 Station

## SO3550 - RT450 With High Head - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200008V39	N/A	40"	Alligator Chain 8" Cut 39 Station
AL200008V45	N/A	48"	Alligator Chain 8" Cut 45 Station

## V4150 - V5750 - 6" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200006V39	N/A	40"	Alligator Chain 6" Cut 39 Station
AL200006V45	N/A	48"	Alligator Chain 6" Cut 45 Station
AL200006V51	N/A	60"	Alligator Chain 6" Cut 51 Station

## V4150 - V5750 - 8" Cut

Part No.	OEM Part No.	Dig Depth	Description
AL200008V39	N/A	40"	Alligator Chain 8" Cut 39 Station
AL200008V45	N/A	48"	Alligator Chain 8" Cut 45 Station
AL200008V51	N/A	60"	Alligator Chain 6" Cut 51 Station



# Components for 2" Anti-Back Flex Chain (Replaces 2960 And TA2043)

## Cup Cutter



Part No.	OEM Part No.	Description
V10641001	10641-001	Cup Cutter Left Hand



Part No.	OEM Part No.	Description
V10641002	10641-002	Cup Cutter Right Hand

## Terminators



Part No.	OEM Part No.	Description
T20004L	N/A	Terminator Adapter C.C - 4" Cut Left Hand



Part No.	OEM Part No.	Description
T20004R	N/A	Terminator Adapter C.C - 4" Cut Right Hand



Part No.	OEM Part No.	Description
T20005L	N/A	Terminator Adapter 5" Cut Left Hand



Part No.	OEM Part No.	Description
T20005R	N/A	Terminator Adapter 5" Cut Right Hand



Part No.	OEM Part No.	Description
T20006L	N/A	Terminator Adapter 6" Cut Left Hand



Part No.	OEM Part No.	Description
T20006R	N/A	Terminator Adapter 6" Cut Right Hand

## Rock & Frost Adapter



Part No.	OEM Part No.	Description
V13923001	13923-001	Rock & Frost Adapter C.C. - 4" Cut Right Hand



Part No.	OEM Part No.	Description
V13923002	13923-002	Rock & Frost Adapter C.C. - 4" Cut Left Hand



Part No.	OEM Part No.	Description
V13925001	13925-001	Rock & Frost Adapter 5" Cut Right Hand

# Components for 2" Anti-Back Flex Chain (Replaces 2960 And TA2043)

## Rock & Frost Adapter



Part No.	OEM Part No.	Description
V13925002	13925-002	Rock & Frost Adapter 5" Cut Left Hand



Part No.	OEM Part No.	Description
V13926001	13926-001	Rock & Frost Adapter 6" Cut Right Hand



Part No.	OEM Part No.	Description
V13926002	13926-002	Rock & Frost Adapter 6" Cut Left Hand



Part No.	OEM Part No.	Description
735CRFN	N/A	Carbide Bit - Full Cap - Comes with C-Clip



Part No.	OEM Part No.	Description
735HB	N/A	Carbide Bit - Rock Buster



Part No.	OEM Part No.	Description
735CB	N/A	Carbide Bit - Full Cap



Part No.	OEM Part No.	Description
735MB	N/A	Carbide Bit - Half Cap

## Ground Breakers



Part No.	OEM Part No.	Description
B135501	N/A	Ground Breaker Left Hand



Part No.	OEM Part No.	Description
B135502	N/A	Ground Breaker Right Hand

## Adapters



Part No.	OEM Part No.	Description
B135912	N/A	Adapter for 8" Cut



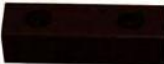

Part No.	OEM Part No.	Description
B135950	N/A	Adapter for 10" Cut






Part No.	OEM Part No.	Description
B135913	N/A	Adapter for 12" Cut

# Components for 2" Anti-Back Flex Chain (Replaces 2960 And TA2043)







## Flat Spacers

	Part No. 6573375	OEM Part No. N/A	Description Flat Spacer 1" Thick
	Part No. V30	OEM Part No. N/A	Description Flat Spacer 5/16" Thick

## Tube Spacer

	Part No. V12074909	OEM Part No. 12074-909	Description Tube Spacer with Any Tooth Mounted Outside
	Part No. B135951	OEM Part No. 1081-047	Description Tube Spacer with Cup Tooth Mounted Inside
	Part No. V12073909	OEM Part No. 12073-909	Description Tube Spacer with Rock & Frost Or Terminator Mounted Inside

## Bolt

	Part No. V383030	OEM Part No. 383-030	Description Bolt 1/2" x 20 x 3" Grade 8
	Part No. V383032	OEM Part No. 383-032	Description Bolt 1/2" x 20 x 3 1/4" Grade 8
	Part No. V383034	OEM Part No. 383-034	Description Bolt 1/2" x 20 x 3 1/2" Grade 8
	Part No. V383036	OEM Part No. 383-036	Description Bolt 1/2" x 20 x 3 3/4" Grade 8
	Part No. V383040	OEM Part No. 383-040	Description Bolt 1/2" x 20 x 4" Grade 8
	Part No. V395001	OEM Part No. 395-001	Description Lock Nut 1/2" x 20

# V3550 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Drive Sprocket

Part No.	OEM Part No.	Description
V203600001	203601-001	Drive Sprocket Split - 12 Tooth - Six Bolt



Part No.	OEM Part No.	Description
716203148	357-012	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
71620LN	15354-001	Drive Sprocket Nut

## Boom End Roller

Part No.	OEM Part No.	Description
V256365001	N/A	Boom End Roller Assembly -8 1/2"



Part No.	OEM Part No.	Description
V252602001	252602001	Boom End Roller w/ Snap Ring and Cups 8 1/2"



Part No.	OEM Part No.	Description
V1716023	1716023	Bearing Cone



Part No.	OEM Part No.	Description
V1715023	1715023	Bearing Cup



Part No.	OEM Part No.	Description
V252655001	252655001	Grease Seal



Part No.	OEM Part No.	Description
V252663001	252663001	Bearing Sleeve



Part No.	OEM Part No.	Description
V510336667	N/A	Washer



Part No.	OEM Part No.	Description
B115470	602325	Snap Ring



Part No.	OEM Part No.	Description
V40070001	217474-001	Idler Shaft

# SO3550 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

Vermeer®

## Drive Sprocket



Part No.	OEM Part No.	Description
V210000001	210000001	Drive Sprocket Split - 15 Tooth - Six Bolt



Part No.	OEM Part No.	Description
V384030	384030	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V396001	396001	Drive Sprocket Nut

## Boom End Roller

Part No.	OEM Part No.	Description
V256365001	N/A	Boom End Roller Assembly -8 1/2"



Part No.	OEM Part No.	Description
V252602001	252602001	Boom End Roller w/ Snap Ring and Cups 8 1/2"



Part No.	OEM Part No.	Description
V1716023	1716023	Bearing Cone



Part No.	OEM Part No.	Description
V1715023	1715023	Bearing Cup



Part No.	OEM Part No.	Description
V252655001	252655001	Grease Seal



Part No.	OEM Part No.	Description
V252663001	252663001	Bearing Sleeve



Part No.	OEM Part No.	Description
V510336667	N/A	Washer



Part No.	OEM Part No.	Description
B115470	602325	Snap Ring

# SO3550 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

Vermeer®

## Boom End Roller



Part No.	OEM Part No.	Description
V40070001	217474-001	Idler Shaft

## Auger Sprocket



Part No.	OEM Part No.	Description
V248692001	248692001	Auger Sprocket and Shaft - 12 Tooth



Part No.	OEM Part No.	Description
V220700001	220700003	Pillow Block Bearing



Part No.	OEM Part No.	Description
12202128	N/A	Bolt For Pillow Block Bearing



Part No.	OEM Part No.	Description
12FW	86510001	Flat Washer For Pillow Block Bearing



Part No.	OEM Part No.	Description
1220	N/A	Lock Nut For Pillow Block Bearing



Part No.	OEM Part No.	Description
V200552003	203544003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552004	Auger 12" Right Hand

# TRH/SO350 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Drive Sprocket



Part No.	OEM Part No.	Description
V203600001	203601001	Drive Sprocket Split - 12 Tooth - Six Bolt



Part No.	OEM Part No.	Description
V382030	382030	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V15354001	15354001	Drive Sprocket Nut



## Boom End Roller

Part No.	OEM Part No.	Description
V256365001	N/A	Boom End Roller Assembly -8 1/2"



Part No.	OEM Part No.	Description
V252602001	252602001	Boom End Roller w/ Snap Ring and Cups 8 1/2"



Part No.	OEM Part No.	Description
V1716023	1716023	Bearing Cone



Part No.	OEM Part No.	Description
V1715023	1715023	Bearing Cup



Part No.	OEM Part No.	Description
V252655001	252655001	Grease Seal



Part No.	OEM Part No.	Description
V252663001	252663001	Bearing Sleeve



Part No.	OEM Part No.	Description
V510336667	N/A	Washer



# TRH/SO350 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Boom End Roller



Part No.	OEM Part No.	Description
B115470	602325	Snap Ring



Part No.	OEM Part No.	Description
V40070001	217474-001	Idler Shaft

## Auger Sprocket



Part No.	OEM Part No.	Description
V248692001	248692001	Auger Sprocket and Shaft - 12 Tooth

Part No.	OEM Part No.	Description
V1709007	1709007	Flange Bearing



Part No.	OEM Part No.	Description
12201348	240334001	Bolt For Flange Bearing



Part No.	OEM Part No.	Description
1220	250512001	Nut For Flange Bearing



Part No.	OEM Part No.	Description
V200552003	200552001	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	268055001	Auger 12" Right Hand

# TR3550 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Drive Sprocket



Part No.	OEM Part No.	Description
V203600001	203601-001	Drive Sprocket Split - 12 Tooth - Six Bolt



Part No.	OEM Part No.	Description
716203148	357-012	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
71620LN	15354-001	Drive Sprocket Nut

## Boom End Roller



Part No.	OEM Part No.	Description
V256365001	N/A	Boom End Roller Assembly - 8 1/2"



Part No.	OEM Part No.	Description
V252602001	252602001	Boom End Roller w/ Snap Ring and Cups 8 1/2"



Part No.	OEM Part No.	Description
V1716023	1716023	Bearing Cone



Part No.	OEM Part No.	Description
V1715023	1715023	Bearing Cup



Part No.	OEM Part No.	Description
V252655001	252655001	Grease Seal



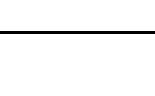
Part No.	OEM Part No.	Description
V252663001	252663001	Bearing Sleeve



Part No.	OEM Part No.	Description
V510336667	N/A	Washer



Part No.	OEM Part No.	Description
B115470	602325	Snap Ring



Part No.	OEM Part No.	Description
V40070001	217474-001	Idler Shaft

# TRH450 - SO450 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Drive Sprocket



Part No.	OEM Part No.	Description
V210000001	210000001	Drive Sprocket Split - 15 Tooth - Six Bolt



Part No.	OEM Part No.	Description
V384030	384030	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V396001	396001	Drive Sprocket Nut

## Boom End Roller

Part No.	OEM Part No.	Description
V256365001	N/A	Boom End Roller Assembly -8 1/2"



Part No.	OEM Part No.	Description
V252602001	252602001	Boom End Roller w/ Snap Ring and Cups 8 1/2"



Part No.	OEM Part No.	Description
V1716023	1716023	Bearing Cone



Part No.	OEM Part No.	Description
V1715023	1715023	Bearing Cup



Part No.	OEM Part No.	Description
V252655001	252655001	Grease Seal



Part No.	OEM Part No.	Description
V252663001	252663001	Bearing Sleeve



Part No.	OEM Part No.	Description
V510336667	N/A	Washer

# TRH450 - SO450 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Boom End Roller



Part No.	OEM Part No.	Description
B115470	602325	Snap Ring



Part No.	OEM Part No.	Description
V40070001	217474-001	Idler Shaft

## Auger Sprocket



Part No.	OEM Part No.	Description
V248692001	248692001	Auger Sprocket and Shaft - 12 Tooth



Part No.	OEM Part No.	Description
V220700001	220700003	Pillow Block Bearing



Part No.	OEM Part No.	Description
12202128	N/A	Bolt For Pillow Block Bearing



Part No.	OEM Part No.	Description
12FW	86510001	Flat Washer For Pillow Block Bearing



Part No.	OEM Part No.	Description
1220	N/A	Lock Nut For Pillow Block Bearing



Part No.	OEM Part No.	Description
V200552003	203544003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552004	Auger 12" Right Hand

# V4150 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Drive Sprocket



Part No.	OEM Part No.	Description
V210000001	210000-001	Drive Sprocket Split 15 Tooth - 6 Bolts



Part No.	OEM Part No.	Description
581838	34512-001	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V396001	396-001	Drive Sprocket Nut

## Auger Sprocket



Part No.	OEM Part No.	Description
V248692001	248692-001	Auger Sprocket And Shaft 12 Tooth



Part No.	OEM Part No.	Description
V220700001	220700-001	Pillow Block Bearing



Part No.	OEM Part No.	Description
V200552003	203544003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552004	Auger 12" Right Hand



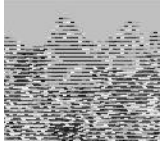
Part No.	OEM Part No.	Description
V24587003	N/A	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	N/A	Auger 24" Right Hand

# TR455 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Drive Sprocket



Part No.	OEM Part No.	Description
V296339512	296339512	Drive Sprocket Solid - 17 Tooth - 10 Bolts

## Boom End Roller - 8 1/2"

Part No.	OEM Part No.	Description
V252602001	N/A	Boom End Roller Assembly - 8 1/2"



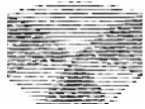
Part No.	OEM Part No.	Description
V252602001	252602001	Boom End Roller w/ Snap Ring and Cups 8 1/2"



Part No.	OEM Part No.	Description
V1716023	1716023	Bearing Cone



Part No.	OEM Part No.	Description
V1715023	1715023	Bearing Cup



Part No.	OEM Part No.	Description
V252655001	252655001	Grease Seal



Part No.	OEM Part No.	Description
V252663001	252663001	Bearing Sleeve



Part No.	OEM Part No.	Description
V510336667	N/A	Washer



Part No.	OEM Part No.	Description
B115470	602325	Snap Ring

# TR455 Using 2" Anti-Back Flex Chain (Replaces 2960 And TA2043 Chains)

## Boom End Roller - 15"

Vermeer®

Part No.	OEM Part No.	Description
V252665001A	N/A	Boom End Roller Assembly -15"



Part No.	OEM Part No.	Description
V252665001	252665001	Boom End Roller w/ Snap Ring and Cups 15"



Part No.	OEM Part No.	Description
V1716023	1716023	Bearing Cone



Part No.	OEM Part No.	Description
V1715023	1715023	Bearing Cup



Part No.	OEM Part No.	Description
V252665001	252665001	Grease Seal



Part No.	OEM Part No.	Description
V252663001	252663001	Bearing Sleeve



Part No.	OEM Part No.	Description
V252663001	N/A	Washer



Part No.	OEM Part No.	Description
B115470	602325	Snap Ring

## Auger Sprocket



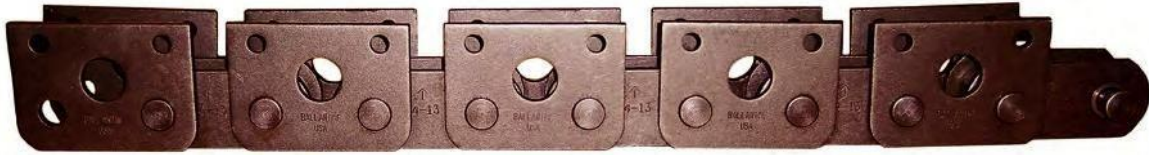
Part No.	OEM Part No.	Description
V248692001	248692001	Auger Sprocket and Shaft - 12 Tooth



Part No.	OEM Part No.	Description
V220700001	220700001	Pillow Block Bearing



## Bare 3990M 3.000" Pitch Chain



The 1957M chain has been replaced by the 3990M chain. This is a direct replacement. These chains have been used on many different models, most of which are older and will not be listed by individual model number in this catalog. Please count the number of attachment links or number of pins on the chain and call for part number and pricing.

LISTED BELOW IS SOME INFORMATION TO HELP VERIFY THE 1957M AND 3990M CHAINS

1. Pitch measurement is 3.000" – Pitch is the measurement from center of one rivet to the center of the next rivet.
2. Bolt holes are for 1/2" bolts.
3. Bolt holes center to center is 3-3/8"

# Components For 3" Pitch 3990M Chain

## Cup Cutter



Part No.	OEM Part No.	Description
V10638001	10638-001	Cup Cutter Left Hand



Part No.	OEM Part No.	Description
V10638002	10638-002	Cup Cutter Right Hand

## Terminators



Part No.	OEM Part No.	Description
SH181001	N/A	Terminator Adapter 6" Cut Left Hand



Part No.	OEM Part No.	Description
SH181002	N/A	Terminator Adapter 6" Cut Right Hand



Part No.	OEM Part No.	Description
SH183001	N/A	Terminator Adapter 8" Cut Left Hand



Part No.	OEM Part No.	Description
SH183002	N/A	Terminator Adapter 8" Cut Right Hand

## Rock & Frost Adapter



Part No.	OEM Part No.	Description
V15181002	15181-002	Rock & Frost Adapter Right Hand ( MK )



Part No.	OEM Part No.	Description
V15181001	15181-001	Rock & Frost Adapter Left Hand ( ML )



Part No.	OEM Part No.	Description
V15184002	15184-002	Rock & Frost Adapter Left Hand ( MG )



Part No.	OEM Part No.	Description
V15184001	15184-001	Rock & Frost Adapter Right Hand ( MH )



Part No.	OEM Part No.	Description
V15183002	15183-002	Rock & Frost Adapter Right Hand ( MI )

# Components For 3" Pitch 3990M Chain

## Rock & Frost Adapter



Part No.	OEM Part No.	Description
V15183001	15183-001	Rock & Frost Adapter Left Hand ( MJ )



Part No.	OEM Part No.	Description
735CRFN	735CRFN	Carbide Bit - Full Cap - Comes with C-Clip



Part No.	OEM Part No.	Description
735HB	735HB	Carbide Bit - Rock Buster



Part No.	OEM Part No.	Description
735CB	735CB	Carbide Bit-Full Cap



Part No.	OEM Part No.	Description
735MB	735MB	Carbide Bit - Half Cap

## Ground Breakers



Part No.	OEM Part No.	Description
V501	N/A	Ground Breaker Left Hand



Part No.	OEM Part No.	Description
V502	N/A	Ground Breaker Right Hand

## Adapters



Part No.	OEM Part No.	Description
V9834	N/A	Adapter for 10" Cut



Part No.	OEM Part No.	Description
V9835	N/A	Adapter for 12" Cut

## Flat Spacers



Part No.	OEM Part No.	Description
V15180001	1518-001	Flat Spacer 1/2" x 1" x 5"



Part No.	OEM Part No.	Description
V15179001	15178-001	Flat Spacer 1 1/2" x 1" x 5"

## Tube Spacers



Part No.	OEM Part No.	Description
V12075909	12075-959	Tube Spacer Outside Mount



Part No.	OEM Part No.	Description
V12074909	12074-959	Tube Spacer Cup Cutter Inside Mount



Part No.	OEM Part No.	Description
V1081047	1081-047	Tube Spacer Rock & Frost Or Terminator Inside Mount

# Components For 3" Pitch 3990M Chain

## Bolt



Part No.	OEM Part No.	Description
V383034	383-034	Bolt 1/2" x 20 x 3 1/2" Grade 8



Part No.	OEM Part No.	Description
V383036	383-036	Bolt 1/2" x 20 x 3 3/4" Grade 8



Part No.	OEM Part No.	Description
V383040	383-040	Bolt 1/2" x 20 x 4" Grade 8

Part No.	OEM Part No.	Description
V383042	383-042	Bolt 1/2" x 20 x 4 1/4" Grade 8



Part No.	OEM Part No.	Description
V383052	383-052	Bolt 1/2" x 20 x 5 1/4" Grade 8



Part No.	OEM Part No.	Description
V395001	395-001	Lock Nut 1/2" x 20

# V4150 Using 1957 Or 3990 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V204052003	204052-003	Drive Sprocket Split 10 Tooth - 6 Bolts



Part No.	OEM Part No.	Description
581838	34512-001	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V396001	396-001	Drive Sprocket Nut

## Auger Sprocket



Part No.	OEM Part No.	Description
V248693001	N/A	Auger Sprocket And Shaft 8 Tooth



Part No.	OEM Part No.	Description
V220700001	220700-001	Pillow Block Bearing



Part No.	OEM Part No.	Description
V200552003	203544003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552004	Auger 12" Right Hand



Part No.	OEM Part No.	Description
V24587003	N/A	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	N/A	Auger 24" Right Hand

# PT 8550 Using 1957 Or 3990 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V206189001	206189-001	Drive Sprocket Solid 15 Tooth - 5 Bolts

## Auger Sprocket



Part No.	OEM Part No.	Description
V206087001	206087-001	Auger Sprocket & Shaft - 9 Tooth



Part No.	OEM Part No.	Description
V65945001	65945-001	Pillow Block Bearing



Part No.	OEM Part No.	Description
581138	366-030	Pillow Block Bearing Bolt



Part No.	OEM Part No.	Description
582S	85706-001	Pillow Block Bearing Washer



Part No.	OEM Part No.	Description
5811	430-001	Pillow Block Bearing Nut



Part No.	OEM Part No.	Description
V200552003	203544-003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552-004	Auger 12" Right Hand



Part No.	OEM Part No.	Description
V24587003	203289-003	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	203289-004	Auger 24" Right Hand

## Boom End Roller



Part No.	OEM Part No.	Description
V204043001	204043-001	Boom End Roller 10" With Snap Rings & Cups

# PT 8550 Using 1957 Or 3990 Chain

## Boom End Roller



Part No.	OEM Part No.	Description
V1715019	1715-019	Bearing Cup - 1-1/4" Shaft



Part No.	OEM Part No.	Description
V1716019	1716-019	Bearing Cone - 1-1/4" Shaft



Part No.	OEM Part No.	Description
V3958001	3958-001	Grease Seal



Part No.	OEM Part No.	Description
V489001	489-001	Dirt Sheild



Part No.	OEM Part No.	Description
V40070001	40070-001	Idler Shaft 1-1/4"

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# RT650 Using 1957 Or 3990 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V204052003	204052-003	Drive Sprocket Split 10 Tooth - 6 Bolts



Part No.	OEM Part No.	Description
581838	34512-001	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V396001	396-001	Drive Sprocket Nut

## Auger Sprocket



Part No.	OEM Part No.	Description
V248693001	V248693001	Auger Sprocket And Shaft 8 Tooth



Part No.	OEM Part No.	Description
V1709007	N/A	Flange Bearing



Part No.	OEM Part No.	Description
12201348	N/A	Flange Bearing Bolt



Part No.	OEM Part No.	Description
1220	N/A	Flange Bearing Nut



Part No.	OEM Part No.	Description
V200552003	203544003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552004	Auger 12" Right Hand



Part No.	OEM Part No.	Description
V24587003	203289003	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	203289004	Auger 24" Right Hand

## Bare 2134M 3.000" Pitch Chain



The 2134M chain has been used on many different models, most of which are older and will not be listed by individual model number in this catalog. Please count the number of attachment links or number of pins on the chain and call for part number and pricing.

LISTED BELOW IS SOME INFORMATION TO HELP VERIFY THE 2134M CHAIN

1. Pitch measurement is 3.000" – Pitch is the measurement from center of one rivet to the center of the next rivet.
2. Bolt holes are for **5/8" bolts**.
3. Bolt holes center to center is 3 3/8".

# Components For 3" Pitch 2134M Chain

## Cup Cutter



Part No.	OEM Part No.	Description
V10642001	10642-001	Cup Cutter Left Hand



Part No.	OEM Part No.	Description
V10642002	10642-002	Cup Cutter Right Hand



Part No.	OEM Part No.	Description
V203754001	203754-001	Cup Cutter Left Hand Low Profile



Part No.	OEM Part No.	Description
V203754002	203754-002	Cup Cutter Right Hand Low Profile

## Terminators



Part No.	OEM Part No.	Description
SH833001	N/A	Terminator Adapter 6" Cut Left Hand



Part No.	OEM Part No.	Description
SH833002	N/A	Terminator Adapter 6" Cut Right Hand



Part No.	OEM Part No.	Description
SH835001	N/A	Terminator Adapter 8" Cut Left Hand



Part No.	OEM Part No.	Description
SH835002	N/A	Terminator Adapter 8" Cut Right Hand

## Rock & Frost Adapter



Part No.	OEM Part No.	Description
V19833002	19833-002	Rock & Frost Adapter Left Hand ( MF )



Part No.	OEM Part No.	Description
V19833001	19833-001	Rock & Frost Adapter Right Hand ( ME )

# Components For 3" Pitch 2134M Chain

## Rock & Frost Adapter



Part No.	OEM Part No.	Description
V19835002	19835-002	Rock & Frost Adapter Left Hand ( MD )



Part No.	OEM Part No.	Description
V19835001	19835-001	Rock & Frost Adapter Right Hand ( MC )



Part No.	OEM Part No.	Description
V19836002	19836-002	Rock & Frost Adapter Left Hand ( MB )



Part No.	OEM Part No.	Description
V19836001	19836-001	Rock & Frost Adapter Right Hand ( MA )



Part No.	OEM Part No.	Description
735CRFN	N/A	Carbide Bit - Full Cap - Comes with C-Clip



Part No.	OEM Part No.	Description
735HB	N/A	Carbide Bit - Rock Buster



Part No.	OEM Part No.	Description
735CB	N/A	Carbide Bit - Full Cap



Part No.	OEM Part No.	Description
735MB	N/A	Carbide Bit - Half Cap

## Adapters



Part No.	OEM Part No.	Description
PL4158-12	N/A	Adapter for 12" Cut



Part No.	OEM Part No.	Description
PL4158-14	N/A	Adapter for 14" Cut

## Flat Spacers



Part No.	OEM Part No.	Description
V15658001	15658-001	Flat Spacer 1/2" x 1 1/4" x 5"



Part No.	OEM Part No.	Description
V15659001	15659-001	Flat Spacer 1 1/2" x 1 1/4" x 5"

## Tube Spacers



Part No.	OEM Part No.	Description
V1083021	1083-021	Tube Spacer Outside Mount

# Components For 3" Pitch 2134M Chain

## Tube Spacers



Part No.	OEM Part No.	Description
V1083023	1083-023	Tube Spacer Cup Cutter Inside Mount



Part No.	OEM Part No.	Description
B213496	N/A	Tube Spacer Rock & Frost Or Terminator Inside Mount

## Bolt



Part No.	OEM Part No.	Description
58183348	N/A	Bolt 5/8" x 18 x 3 3/4" Grade 8



Part No.	OEM Part No.	Description
581848	N/A	Bolt 5/8" x 18 x 4" Grade 8



Part No.	OEM Part No.	Description
58184128	N/A	Bolt 5/8" x 18 x 4 1/2" Grade 8



Part No.	OEM Part No.	Description
581858	N/A	Bolt 5/8" x 18 x 5" Grade 8



Part No.	OEM Part No.	Description
58185128	N/A	Bolt 5/8" x 18 x 5 1/2" Grade 8



Part No.	OEM Part No.	Description
58186128	N/A	Bolt 5/5" x 18 x 6 1/2" Grade 8



Part No.	OEM Part No.	Description
V396001	396-001	Lock Nut 5/8" x 18

# PT 8550 Using 2134 Chain

## Drive sprocket



Part No.	OEM Part No.	Description
V201593001	201593-001	Drive Sprocket Solid 15 Tooth - 5 Bolts

## Auger Sprocket



Part No.	OEM Part No.	Description
V206170001	206170-001	Auger Sprocket & Shaft - 12 Tooth



Part No.	OEM Part No.	Description
V65945001	65945-001	Pillow Block Bearing



Part No.	OEM Part No.	Description
581138	366-030	Pillow Block Bearing Bolt



Part No.	OEM Part No.	Description
582S	85706-001	Pillow Block Bearing Washer



Part No.	OEM Part No.	Description
5811	430-001	Pillow Block Bearing Nut



Part No.	OEM Part No.	Description
V200552003	203544-003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552-004	Auger 12" Right Hand



Part No.	OEM Part No.	Description
V24587003	203289-003	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	203289-004	Auger 24" Right Hand

# PT 8550 Using 2134 Chain

## Boom End Roller



Part No.	OEM Part No.	Description
V1715021	1715-021	Bearing Cup - 1-3/4"



Part No.	OEM Part No.	Description
V1716021	1716-021	Bearing Cone - 1-3/4"



Part No.	OEM Part No.	Description
V3972001	3972-001	Grease Seal



Part No.	OEM Part No.	Description
V483015	483-015	Dirt Shield



Part No.	OEM Part No.	Description
V602312	602-312	Snap Ring



# HTR5800 Using 2134 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V19910001	19910-001	Drive Sprocket Split 12 Tooth - 9 Bolts



Part No.	OEM Part No.	Description
V386034	386-034	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut

## Auger Sprocket



Part No.	OEM Part No.	Description
V248696001	248696-001	Auger Sprocket And Shaft 12 Tooth



Part No.	OEM Part No.	Description
V65945001	65945-001	Pillow Block Bearing



Part No.	OEM Part No.	Description
581138	366-030	Pillow Block Bearing Bolt



Part No.	OEM Part No.	Description
582S	85706-001	Pillow Block Bearing Washer



Part No.	OEM Part No.	Description
5811	430-001	Pillow Block Bearing Nut



Part No.	OEM Part No.	Description
V200552003	203544-003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552-004	Auger 12" Right Hand



Part No.	OEM Part No.	Description
V24587003	203289-003	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	203289-004	Auger 24" Right Hand

# V5800 Using 2134 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V19910001	19910-001	Drive Sprocket Split 12 Tooth - 9 Bolts



Part No.	OEM Part No.	Description
V386034	386-034	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut

## Auger Sprocket



Part No.	OEM Part No.	Description
V206170001	206170-001	Auger Sprocket And Shaft 12 Tooth



Part No.	OEM Part No.	Description
V65945001	65945-001	Pillow Block Bearing



Part No.	OEM Part No.	Description
581138	366-030	Pillow Block Bearing Bolt



Part No.	OEM Part No.	Description
582S	85706-001	Pillow Block Bearing Washer



Part No.	OEM Part No.	Description
5811	430-001	Pillow Block Bearing Nut



Part No.	OEM Part No.	Description
V200552003	203544-003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552-004	Auger 12" Right Hand



Part No.	OEM Part No.	Description
V24587003	203289-003	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	203289-004	Auger 24" Right Hand

# Bare 7600K 4" Pitch Chain



## T455

Part No.	OEM Part No.	Dig Depth	Description
B7600K00B32	N/A	4'	Bare Chain 32 Station
B7600K00M35	N/A	5'	Bare Chain 35 Station
B7600K00B38	N/A	6'	Bare Chain 38 Station

## T555 - T555DT With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B7600K00B31	N/A	4'	Bare Chain 31 Station
B7600K00B38	N/A	6'	Bare Chain 38 Station
B7600K00B45	N/A	8'	Bare Chain 45 Station

## T555 - T555DT - T555II With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B7600K00B32	N/A	4'	Bare Chain 32 Station
B7600K00B35	N/A	5'	Bare Chain 35 Station
B7600K00B38	N/A	6'	Bare Chain 38 Station

## T600 - T600A -T600B

Part No.	OEM Part No.	Dig Depth	Description
B7600K00B37	N/A	6'	Bare Chain 37 Station
B7600K00B45	N/A	8'	Bare Chain 45 Station

## T600C

Part No.	OEM Part No.	Dig Depth	Description
B7600K00B31	N/A	4'	Bare Chain 31 Station
B7600K00B37	N/A	6'	Bare Chain 37 Station
B7600K00B45	N/A	8'	Bare Chain 45 Station

## T600D

Part No.	OEM Part No.	Dig Depth	Description
B7600K00B27	N/A	3'	Bare Chain 27 Station
B7600K00B31	N/A	4'	Bare Chain 31 Station
B7600K00B38	N/A	6'	Bare Chain 38 Station
B7600K00B45	N/A	8'	Bare Chain 45 Station

# Components For 4" Pitch 7600K Chain

## Cup Cutter



Part No.	OEM Part No.	Description
V10642001	10642-001	Cup Cutter Left Hand



Part No.	OEM Part No.	Description
V10642002	10642-002	Cup Cutter Right Hand



Part No.	OEM Part No.	Description
V2090	36834-002	Cup Cutter Base Plate 6" Cut Right Hand



Part No.	OEM Part No.	Description
V2091	36834-001	Cup Cutter Base Plate 6" Cut Left Hand



Part No.	OEM Part No.	Description
V2092	36836-002	Cup Cutter Base Plate 10" Cut Right Hand



Part No.	OEM Part No.	Description
V2093	36836-001	Cup Cutter Base Plate 10" Cut Left Hand



Part No.	OEM Part No.	Description
V2094	36837-001	Cup Cutter Base Plate 14" Double Ends



Part No.	OEM Part No.	Description
V16928	47901-001	Cup Cutter Base Plate 18" Double Ends



Part No.	OEM Part No.	Description
V16929	47902-001	Cup Cutter Base Plate 24" Double Ends

## Bolt



Part No.	OEM Part No.	Description
V384020	384-020	Bolt For Cup Cutters To Adapters or Adapters to Chain



Part No.	OEM Part No.	Description
V396001	396-001	Nut For Cup Cutters To Adapters or Adapters to Chain

# Components For 4" Pitch 7600K Chain

## Rock & Frost



Part No.	OEM Part No.	Description
V13636001735	13636-001	Rock & Frost Adapter Center Cut



Part No.	OEM Part No.	Description
V13638001735	13638-001	Rock & Frost Adapter 3" Cut



Part No.	OEM Part No.	Description
V13639001735	13639-001	Rock & Frost Adapter 4" Cut



Part No.	OEM Part No.	Description
V13640001735	13640-001	Rock & Frost Adapter 5" Cut



Part No.	OEM Part No.	Description
V13641001735	13641-001	Rock & Frost Adapter 6" Cut



Part No.	OEM Part No.	Description
V13643001735	13643-001	Rock & Frost Adapter 7" Cut



Part No.	OEM Part No.	Description
V13644001735	13644-001	Rock & Frost Adapter 8" Cut



Part No.	OEM Part No.	Description
V13645001735	13645-001	Rock & Frost Adapter 9" Cut



Part No.	OEM Part No.	Description
V13647001735	13647-001	Rock & Frost Adapter 10" Cut



Part No.	OEM Part No.	Description
V13649001735	13649-001	Rock & Frost Adapter 11" Cut

Part No.	OEM Part No.	Description
V13651001735	13651-001	Rock & Frost Adapter 12" Cut

Part No.	OEM Part No.	Description
V13648001735	13648-001	Rock & Frost Adapter 10" Cut With Four Blocks

# Components For 4" Pitch 7600K Chain

## Rock & Frost

Part No.	OEM Part No.	Description
V13652001735	13652-001	Rock & Frost Adapter 12" Cut With Four Blocks

Part No.	OEM Part No.	Description
V13653001735	13653-001	Rock & Frost Adapter 14" Cut With Five Blocks

Part No.	OEM Part No.	Description
V13655001735	13655-001	Rock & Frost Adapter 16" Cut With Six Blocks

Part No.	OEM Part No.	Description
V13657001735	13658-001	Rock & Frost Adapter 18" Cut With Six Blocks



Part No.	OEM Part No.	Description
V13659001735	13659-001	Rock & Frost Adapter 20" Cut With Six Blocks



Part No.	OEM Part No.	Description
V384020	N/A	Bolts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
V396001	N/A	Nuts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
735HB	N/A	Rock Buster



Part No.	OEM Part No.	Description
735CB	N/A	Full Cap



Part No.	OEM Part No.	Description
735MB	N/A	Half Cap



Part No.	OEM Part No.	Description
735CBF	N/A	Full Cap Flared Internal Retainer



Part No.	OEM Part No.	Description
735CRFN	N/A	Full Cap Flared External Retainer



Part No.	OEM Part No.	Description
B4310HD	N/A	Block Heavy Duty .735

# PT 855 Using 7600 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V201590001	201590-001	Drive Sprocket Solid 12 Tooth - 10 Bolts

## Auger Sprocket



Part No.	OEM Part No.	Description
V207363001	207363-001	Auger Sprocket & Shaft - 9 Tooth



Part No.	OEM Part No.	Description
V65945001	65945-001	Pillow Block Bearing



Part No.	OEM Part No.	Description
581138	366-030	Pillow Block Bearing Bolt



Part No.	OEM Part No.	Description
582S	85706-001	Pillow Block Bearing Washer



Part No.	OEM Part No.	Description
5811	430-001	Pillow Block Bearing Nut



Part No.	OEM Part No.	Description
V200552003	203544-003	Auger 12" Left Hand



Part No.	OEM Part No.	Description
V200552004	200552-004	Auger 12" Right Hand



Part No.	OEM Part No.	Description
V24587003	203289-003	Auger 24" Left Hand



Part No.	OEM Part No.	Description
V24587004	203289-004	Auger 24" Right Hand



# T455

## Drive Sprocket



Part No.	OEM Part No.	Description
V904230001	904230-001	Drive Sprocket Split 12 Tooth - 10 Bolts - 7600K or 2109K Chain



Part No.	OEM Part No.	Description
341638	386-030	Drive Sprocket Bolt

Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut

# T555

## Drive Sprocket



Part No.	OEM Part No.	Description
V102664001	102664-001	Drive Sprocket Split 10 Tooth - 10 Bolts - 7600K or 2109K Chain



Part No.	OEM Part No.	Description
341648	386-040	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut

# T600 - T600A - T600B - T600C

## Drive Sprocket



Part No.	OEM Part No.	Description
V4488	4488	Drive Sprocket Split - 9 Tooth - Eight Bolts



Part No.	OEM Part No.	Description
34103128	T-4903	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
3410	T-11737	Drive Sprocket Nut

## Idler Sprocket



Part No.	OEM Part No.	Description
V2019	T-2019	Idler Sprocket 9 Tooth With Bearing Cups

Part No.	OEM Part No.	Description
V2019A	N/A	Idler Sprocket Assembly



Part No.	OEM Part No.	Description
B115470	T-12471	Snap Ring



Part No.	OEM Part No.	Description
V2024	T-2024	Bearing Cup



Part No.	OEM Part No.	Description
V2022	T-2022	Bearing Cone



Part No.	OEM Part No.	Description
V2023	T-2023	Grease Seal



Part No.	OEM Part No.	Description
V2513	T-2513	Dirt Shield



Part No.	OEM Part No.	Description
V14677003	T-2020	Idler Shaft 5 3/4" Long



Part No.	OEM Part No.	Description
V14731001	T-12215	Idler Shaft Nut

# T600D

## Drive Sprocket



Part No.	OEM Part No.	Description
V13618003	13618-00	Drive Sprocket Split - 10 Tooth - Ten Bolts



Part No.	OEM Part No.	Description
V386034	386-034	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V398001	70-005	Drive Sprocket Nut

## Idler Sprocket



Part No.	OEM Part No.	Description
V7403001	7403-001	Idler Sprocket 9 Tooth With Bearing Cups



Part No.	OEM Part No.	Description
V7403001A	N/A	Idler Sprocket Assembly



Part No.	OEM Part No.	Description
V602-362	602-362	Snap Ring



Part No.	OEM Part No.	Description
V1715001	1715-001	Bearing Cup



Part No.	OEM Part No.	Description
V1716001	1716-001	Bearing Cone



Part No.	OEM Part No.	Description
V3967001	3967-001	Grease Seal



Part No.	OEM Part No.	Description
V483019	783-019	Dirt Shield



Part No.	OEM Part No.	Description
V7068003	7068-003	Idler Shaft 6 1/2" Long



Part No.	OEM Part No.	Description
V7137001	7137-001	Idler Shaft Nut

# Bare 2109K 4" Pitch Chain



## T455

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B32	N/A	4'	Bare Chain 32 Station
B2109K00B35	N/A	5'	Bare Chain 35 Station
B2109K00B38	N/A	6'	Bare Chain 38 Station

## T555 - T555DT With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B31	N/A	4'	Bare Chain 31 Station
B2109K00B38	N/A	6'	Bare Chain 38 Station
B2109K00B45	N/A	8'	Bare Chain 45 Station

## T555 - T555DT - T555II With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B32	N/A	4'	Bare Chain 32 Station
B2109K00B35	N/A	5'	Bare Chain 35 Station
B2109K00B38	N/A	6'	Bare Chain 38 Station

## T558 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B31	N/A	2'	Bare Chain 31 Station
B2109K00B38	N/A	4'	Bare Chain 38 Station
B2109K00B45	N/A	6'	Bare Chain 45 Station

## T558 With 30" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B31	N/A	4'	Bare Chain 31 Station
B2109K00B38	N/A	5'	Bare Chain 41 Station
B2109K00B45	N/A	6'	Bare Chain 45 Station

## T650 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B34	N/A	4'	Bare Chain 34 Station
B2109K00B41	N/A	6'	Bare Chain 41 Station
B2109K00B48	N/A	8'	Bare chain 48 Station

## T655 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B34	N/A	4'	Bare Chain 34 Station
B2109K00B41	N/A	6'	Bare Chain 41 Station
B2109K00B48	N/A	8'	Bare chain 48 Station

## T658 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B2109K00B34	N/A	4'	Bare Chain 34 Station
B2109K00B41	N/A	6'	Bare Chain 41 Station

# Components For 4" Pitch 2109K Chain

## Cup Cutter



Part No.	OEM Part No.	Description
V64732001	64732-001	Cup Cutter Left Hand



Part No.	OEM Part No.	Description
V64732002	64732-002	Cup Cutter Right Hand



Part No.	OEM Part No.	Description
V82132001	82132-001	Cup Cutter Base Plate 8" Cut Left Hand



Part No.	OEM Part No.	Description
V82136001	82136-001	Cup Cutter Base Plate 8" Cut Right Hand



Part No.	OEM Part No.	Description
V82137001	82137-001	Cup Cutter Base Plate 12" Cut Left Hand



Part No.	OEM Part No.	Description
V82139001	82139-001	Cup Cutter Base Plate 12" Cut Right Hand



Part No.	OEM Part No.	Description
V82140001	82140-001	Cup Cutter Base Plate 18" Cut Right Hand



Part No.	OEM Part No.	Description
V82144001	82144-001	Cup Cutter Base Plate 20" - 22" Double End

Part No.	OEM Part No.	Description
V82142001	82142-001	Flat Spacer - 3/4" Thick



Part No.	OEM Part No.	Description
V386024	386-024	Bolt For Cup Cutters To Adapters or Adapters to Chain



Part No.	OEM Part No.	Description
V386032	N/A	Bolt For Cup Cutters To Adapters With V82142001 Flat Spacer



Part No.	OEM Part No.	Description
V398001	398-001	Nuts For Cup Cutters To Adapters Or Adapters to Chain

# Components For 4" Pitch 2109K Chain

## Rock & Frost



Part No.	OEM Part No.	Description
V13565001735	13565-001	Rock & Frost Adapter Center Cut With .735 Blocks



Part No.	OEM Part No.	Description
V13567001735	13567-001	Rock & Frost Adapter 3" Cut With .735 Blocks



Part No.	OEM Part No.	Description
V13568001735	13568-001	Rock & Frost Adapter 4" Cut With .735 Blocks



Part No.	OEM Part No.	Description
V13569001735	13569-001	Rock & Frost Adapter 5" Cut With .735 Blocks

Part No.	OEM Part No.	Description
V13570001735	13570-001	Rock & Frost Adapter 6" Cut With .735 Blocks

Part No.	OEM Part No.	Description
V13571001735	13571-001	Rock & Frost Adapter 7" Cut With .735 Blocks

Part No.	OEM Part No.	Description
V13572001735	13572-001	Rock & Frost Adapter 8" Cut With .735 Blocks



Part No.	OEM Part No.	Description
V13574001735	13574-001	Rock & Frost Adapter 10" Cut With .735 Blocks



Part No.	OEM Part No.	Description
V13576001735	13576-001	Rock & Frost Adapter 12" Cut With .735 Blocks



Part No.	OEM Part No.	Description
V13578001735	13578-001	Rock & Frost Adapter 13" - 14" Cut With Five .735 Blocks



Part No.	OEM Part No.	Description
V13580001735	13580-001	Rock & Frost Adapter 15" - 16" Cut With Six .735 Blocks



Part No.	OEM Part No.	Description
V13582001735	13582-001	Rock & Frost Adapter 17" - 18" Cut With Six .735 Blocks



Part No.	OEM Part No.	Description
V386024	386-024	Bolts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
735HB	N/A	Rock Buster



Part No.	OEM Part No.	Description
735CB	N/A	Full Cap



Part No.	OEM Part No.	Description
735MB	N/A	Half Cap



Part No.	OEM Part No.	Description
735CBF	N/A	Full Cap Flared Internal Retainer



Part No.	OEM Part No.	Description
735CRFN	N/A	Full Cap Flared External Retainer

# Components For 4" Pitch 2109K Chain

## Rock & Frost



Part No.	OEM Part No.	Description
B4310HD	N/A	Pocket Heavy Duty .735



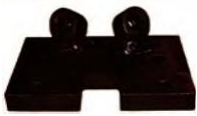
Part No.	OEM Part No.	Description
V13565001875	N/A	Rock & Frost Adapter Center Cut With .875 Blocks



Part No.	OEM Part No.	Description
V13567001875	N/A	Rock & Frost Adapter 3" Cut With .875 Blocks



Part No.	OEM Part No.	Description
V13568001875	N/A	Rock & Frost Adapter 4" Cut With .875 Blocks



Part No.	OEM Part No.	Description
V13569001875	N/A	Rock & Frost Adapter 5" Cut With .875 Blocks

Part No.	OEM Part No.	Description
V13570001875	N/A	Rock & Frost Adapter 6" Cut With .875 Blocks

Part No.	OEM Part No.	Description
V13571001875	N/A	Rock & Frost Adapter 7" Cut With .875 Blocks

Part No.	OEM Part No.	Description
V13572001875	N/A	Rock & Frost Adapter 8" Cut With .875 Blocks



Part No.	OEM Part No.	Description
V13574001875	N/A	Rock & Frost Adapter 10" Cut With .875 Blocks



Part No.	OEM Part No.	Description
V13576001875	N/A	Rock & Frost Adapter 12" Cut With .875 Blocks



Part No.	OEM Part No.	Description
V13578001875	N/A	Rock & Frost Adapter 13" - 14" Cut With Five .875 Blocks



Part No.	OEM Part No.	Description
V13580001875	N/A	Rock & Frost Adapter 15" - 16" Cut With Six .875 Blocks



Part No.	OEM Part No.	Description
V13582001875	N/A	Rock & Frost Adapter 17" - 18" Cut With Six .875 Blocks

Part No.	OEM Part No.	Description
V13565001921	N/A	Rock & Frost Adapter Center Cut With 1.00" Blocks

Part No.	OEM Part No.	Description
V13567001921	N/A	Rock & Frost Adapter 3" Cut With 1.00" Blocks

Part No.	OEM Part No.	Description
V13568001921	N/A	Rock & Frost Adapter 4" Cut With 1.00" Blocks



# Components For 4" Pitch 2109K Chain

## Rock & Frost

Part No.	OEM Part No.	Description
V13569001921	N/A	Rock & Frost Adapter 5" Cut With 1.00" Blocks
V13570001921	N/A	Rock & Frost Adapter 6" Cut With 1.00" Blocks
V13571001921	N/A	Rock & Frost Adapter 7" Cut With 1.00" Blocks
V13572001921	N/A	Rock & Frost Adapter 8" Cut With 1.00" Blocks
V13574001921	N/A	Rock & Frost Adapter 10" Cut With 1.00" Blocks
V13576001921	N/A	Rock & Frost Adapter 12" Cut With 1.00" Blocks
V13578001921	N/A	Rock & Frost Adapter 13" - 14" Cut With 1.00" Blocks
V13580001921	N/A	Rock & Frost Adapter 15" - 16" Cut With 1.00" Blocks
V13582001921	N/A	Rock & Frost Adapter 17" - 18" Cut With 1.00" Blocks
V398001	398-001	Nuts For Rock & Frost Adapter To Chain



# T455

## Drive Sprocket



Part No.	OEM Part No.	Description
V904230001	904230-001	Drive Sprocket Split 12 Tooth - 10 Bolts - 7600K or 2109K Chain



Part No.	OEM Part No.	Description
341638	386-030	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut

# T555

## Drive Sprocket



Part No.	OEM Part No.	Description
V102664001	102664-001	Drive Sprocket Split 10 Tooth - 10 Bolts - 7600K or 2109K Chain



Part No.	OEM Part No.	Description
341648	386-040	Drive Sprocket Bolt



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut

# Bare 4501K 4.500" Pitch Chain



## T650 - T655 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4501K00B31	N/A	4'	Bare Chain 31 Station
B4501K00B37	N/A	6'	Bare Chain 37 Station
B4501K00B43	N/A	8'	Bare chain 43 Station

## T650-T655-T655DT-T655II With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4501K00B31	N/A	4'	Bare Chain 31 Station
B4501K00B34	N/A	5'	Bare Chain 34 Station
B4501K00B37	N/A	6'	Bare Chain 37 Station
B4501K00B43	N/A	8'	Bare chain 43 Station

## T658 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4501K00B31	N/A	4'	Bare Chain 31 Station
B4501K00B37	N/A	6'	Bare Chain 37 Station

## T658 With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4501K00B31	N/A	4'	Bare Chain 31 Station
B4501K00B34	N/A	5'	Bare Chain 34 Station
B4501K00B37	N/A	6'	Bare Chain 37 Station

## T755 With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4501K00B41	N/A	6'	Bare Chain 41 Station
B4501K00B47	N/A	8'	Bare Chain 47 Station

# Bare TA4525K 4.500" Pitch Chain



## T650 - T655 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
TA4525K00B31	N/A	4'	Bare Chain 31 Station
TA4525K00B37	N/A	6'	Bare Chain 37 Station
TA4525K00B43	N/A	8'	Bare Chain 43 Station

## T650-T655-T655DT-T655II With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
TA4525K00B31	N/A	4'	Bare Chain 31 Station
TA4525K00B34	N/A	5'	Bare Chain 34 Station
TA4525K00B37	N/A	6'	Bare Chain 37 Station
TA4525K00B43	N/A	8'	Bare Chain 43 Station

## T658 With 20" End Roller

Part No.	OEM Part No.	Dig Depth	Description
TA4525K00B31	N/A	4'	Bare Chain 31 Station
TA4525K00B37	N/A	6'	Bare Chain 37 Station

## T658 With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
TA4525K00B31	N/A	4'	Bare Chain 31 Station
TA4525K00B34	N/A	5'	Bare Chain 34 Station
TA4525K00B37	N/A	6'	Bare Chain 37 Station

## T755 With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
TA4525K00B41	N/A	6'	Bare Chain 41 Station
TA4525K00B47	N/A	8'	Bare Chain 47 Station

# Bare 4502K 4.500" Pitch Chain



## T650-T655-T655DT-T655II With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4502K00B31	N/A	4'	Bare Chain 31 Station
B4502K00B37	N/A	6'	Bare Chain 37 Station
B4502K00B43	N/A	8'	Bare chain 43 Station

## T755 With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4502K00B41	N/A	6'	Bare Chain 41 Station
B4502K00B47	N/A	8'	Bare Chain 47 Station
B4502K00B53	N/A	10'	Bare Chain 53 Station

## T758 With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4502K00B37	N/A	6'	Bare Chain 37 Station

## T955 With 40" End Roller

Part No.	OEM Part No.	Dig Depth	Description
B4502K00B44	N/A	6'	Bare Chain 44 Station
B4502K00B50	N/A	8'	Bare Chain 50 Station
B4502K00B56	N/A	10'	Bare Chain 56 Station

## Cup Cutter Base Plates for 4.500" Pitch Chains



Due to the many different styles and cutting widths of Cup Cutter plates, not all options are shown in this catalog. Has the capability to manufacture any style of plate required for your application, along with any of the cutting width options recommended by the Original Equipment Manufacturer.

By supplying us some basic information up front about your application and plate requirements, we will be better suited to provide you with accurate costs and manufacturing lead times.

1. What chain will the plates be used on?
2. How wide of trench do you need to cut?
3. How thick of plate do you require?
4. Any special options you may want, such as anti kick back bars, hard facing, special cutting pattern or any other requirements your application may require.

# Components For 4.500" Pitch 4501K Chain

## Cup Cutter



Part No.	OEM Part No.	Description
V10643001	10643001	Cup Cutter Left Hand



Part No.	OEM Part No.	Description
V10643002	10643002	Cup Cutter Right Hand



Part No.	OEM Part No.	Description
V46856001	46856-001	Cup Cutter Base Plate 7"-10"-12" Cut Left Hand



Part No.	OEM Part No.	Description
V46855001	46855-001	Cup Cutter Base Plate 7"-10"-12" Cut Right Hand



Part No.	OEM Part No.	Description
V46858001	46858-001	Cup Cutter Base Plate 14" - 16" Double End

Part No.	OEM Part No.	Description
V46859001	46859-001	Cup Cutter Base Plate 18" - 20" Double End

Part No.	OEM Part No.	Description
V46860001	46860-001	Cup Cutter Base Plate 24" Double End



Part No.	OEM Part No.	Description
V386024	386-024	Bolt For Cup Cutters To Adapters or Adapters to Chain



Part No.	OEM Part No.	Description
V386032	N/A	Bolt For Cup Cutters To Adapters With V82142001 Flat Spacer



Part No.	OEM Part No.	Description
V398001	398-001	Nuts For Cup Cutters To Adapters or Adapters to Chain

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# Components For 4.500" Pitch TA4525K Chain

## Cup Cutter



Part No.	OEM Part No.	Description
V10643001	10643001	Cup Cutter Left Hand



Part No.	OEM Part No.	Description
V10643002	10643002	Cup Cutter Right Hand



Part No.	OEM Part No.	Description
V46856001	46856-001	Cup Cutter Base Plate 7"-10"-12" Cut Left Hand



Part No.	OEM Part No.	Description
V46855001	46855-001	Cup Cutter Base Plate 7"-10"-12" Cut Right Hand



Part No.	OEM Part No.	Description
V46858001	46858-001	Cup Cutter Base Plate 14" - 16" Double End

Part No.	OEM Part No.	Description
V46859001	46859-001	Cup Cutter Base Plate 18" - 20" Double End

Part No.	OEM Part No.	Description
V46860001	46860-001	Cup Cutter Base Plate 24" Double End



Part No.	OEM Part No.	Description
V386024	386-024	Bolt For Cup Cutters To Adapters or Adapters to Chain



Part No.	OEM Part No.	Description
V386032	N/A	Bolt For Cup Cutters To Adapters With V82142001 Flat Spacer



Part No.	OEM Part No.	Description
V398001	398-001	Nuts For Cup Cutters To Adapters or Adapters to Chain

## Rock and Frost Plates For 4.500" Pitch Chains.



Due to the many different styles and cutting widths of Rock and Frost plates, not all options are shown in this catalog. We have the capability to manufacture any style of plate required for your application, along with any of the cutting width options recommended by the Original Equipment Manufacturer.

By supplying us some basic information up front about your application and plate /tooling requirements, we will be better suited to provide you with accurate costs and manufacturing lead times.

1. What chain will the plates be used on?
2. How wide of trench do you need to cut? (Measure from tip- to- tip on the carbide bits at the widest point.)
3. How thick of plate do you require?
4. What size tooling will you require? (Determines the pocket size used on the plates)
5. Any special options you may want, such as anti kick back bars, hard facing, special cutting pattern or any other requirements your application may require.

# Rock & Frost Plates For 4.500" Pitch 4501K Chain & TA4525K Chain

## Rock Plates



Part No.	OEM Part No.	Description
V386034	386-034	Bolts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
V398001	398-001	Nuts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
990HB	N/A	Carbide Bit Rock Buster



Part No.	OEM Part No.	Description
990CRF25	N/A	Carbide Bit Flared



Part No.	OEM Part No.	Description
990SRF2508	N/A	Carbide Bit Flared



Part No.	OEM Part No.	Description
990BLK	N/A	Bit Pocket

# Rock & Frost Plates For 4.500" Pitch 4501K Chain & TA4525K Chain - Plates are 2" Thick With 1" Pockets - 10 1/2" Cut Only

## Drive Sprocket



Part No.	OEM Part No.	Description
V304333001	N/A	Rock & Frost Adapter Center Cut



Part No.	OEM Part No.	Description



Part No.	OEM Part No.	Description
V304335001	N/A	Rock & Frost Adapter 6" Cut



Part No.	OEM Part No.	Description
V304336001	N/A	Rock & Frost Adapter 8" Cut



Part No.	OEM Part No.	Description
V304337001	N/A	Rock & Frost Adapter 9" Cut

Part No.	OEM Part No.	Description
V304338001	N/A	Rock & Frost Adapter 10-1/2" Cut

# Rock & Frost Plates For 4.500" Pitch 4501K Chain & TA4525K Chain - Plates are 2" Thick With 1" Pockets - 12" Cut Only

## Rock Plates



Part No.	OEM Part No.	Description
V304352001	304352-001	Rock & Frost Adapter Center Cut



Part No.	OEM Part No.	Description
V304353001	304353-001	Rock & Frost Adapter 4" Cut



Part No.	OEM Part No.	Description
V304354001	304354-001	Rock & Frost Adapter 6" Cut



Part No.	OEM Part No.	Description
V304355001	304355-001	Rock & Frost Adapter 8" Cut



Part No.	OEM Part No.	Description
V304356001	304356-001	Rock & Frost Adapter 10" Cut



Part No.	OEM Part No.	Description
V304357001	304357-001	Rock & Frost Adapter 12" Cut



Part No.	OEM Part No.	Description
V386034	386-034	Bolts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
V398001	398-001	Nuts For Rock & Frost Adapter To Chain

# Rock & Frost Plates For 4.500" Pitch 4501K Chain & TA4525K Chain - Plates are 2" Thick With 1" Pockets - 12" Cut Only

## Rock Plates



Part No.	OEM Part No.	Description
990HB	N/A	Carbide Bit Rock Buster



Part No.	OEM Part No.	Description
990CRF25	N/A	Carbide Bit Flared



Part No.	OEM Part No.	Description
990SRF2508	N/A	Carbide Bit Flared



Part No.	OEM Part No.	Description
990BLK	N/A	Bit Pocket

# Rock & Frost Plates For 4.500" Pitch 4501K Chain & TA4525K Chain - Plates are 2" Thick With 1" Pockets - 14" Cut Only

## Rock Plates

Part No.	OEM Part No.	Description
V68032001	680320-001	Rock & Frost Adapter Center Cut

Part No.	OEM Part No.	Description
V68034001	68034-001	Rock & Frost Adapter 4" Cut

Part No.	OEM Part No.	Description
V68036001	60836-001	Rock & Frost Adapter 6" Cut

Part No.	OEM Part No.	Description
V68037001	68037-001	Rock & Frost Adapter 8" Cut

Part No.	OEM Part No.	Description
V68038001	68038-001	Rock & Frost Adapter 10" Cut

Part No.	OEM Part No.	Description
V68039001	68039-001	Rock & Frost Adapter 12" Cut

Part No.	OEM Part No.	Description
V68040001	68040-001	Rock & Frost Adapter 14" Cut



Part No.	OEM Part No.	Description
V386034	386-034	Bolts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
V398001	398-001	Nuts For Rock & Frost Adapter To Chain



Part No.	OEM Part No.	Description
990HB	N/A	Carbide Bit Rock Buster



Part No.	OEM Part No.	Description
990CRF25	N/A	Carbide Bit Flared



Part No.	OEM Part No.	Description
990SRF2508	N/A	Carbide Bit Flared



Part No.	OEM Part No.	Description
990BLK	N/A	Bit Pocket



# Rock & Frost Plates For 4.500" Pitch 4501K Chain & TA4525K Chain - Plates are 2" Thick With 1" Pockets - 18" Cut Only

## Rock Plates

Part No.	OEM Part No.	Description
V68047001	68047-001	Rock & Frost Adapter Center Cut
V68049001	68049-001	Rock & Frost Adapter 4" Cut
V68051001	68051-001	Rock & Frost Adapter 6" Cut
V68052001	68052-001	Rock & Frost Adapter 8" Cut
V68053001	68053-001	Rock & Frost Adapter 10" Cut
V68054001	68054-001	Rock & Frost Adapter 12" Cut
V68055001	68055-001	Rock & Frost Adapter 14" Cut
V68056001	68056-001	Rock & Frost Adapter 16" Cut
V68057001	68057-001	Rock & Frost Adapter 18" Cut
 V386034	386-034	Bolts For Rock & Frost Adapter To Chain
 V398001	398-001	Nuts For Rock & Frost Adapter To Chain
 990HB	N/A	Carbide Bit Rock Buster
 990CRF25	N/A	Carbide Bit Flared
 990SRF2508	N/A	Carbide Bit Flared
 990BLK	N/A	Bit Pocket

# T650

## Drive Sprocket



Part No.	OEM Part No.	Description
V78377001	78377-001	Drive Sprocket Split 13 Tooth -4501K & TA4525K Chain



Part No.	OEM Part No.	Description
V386060	386-060	Drive Sprocket Bolt 12 Required



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut 12 Required

# T655 Using Single Strand 4501K or TA4525 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V78377001	78377-001	Drive Sprocket Split 13 Tooth -4501K & TA4525K Chain



Part No.	OEM Part No.	Description
V386032	386-032	Drive Sprocket Bolt 12 Required



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut 12 Required



Part No.	OEM Part No.	Description
V85979001	85979-001	Washer Hardened 24 Required

# T655 Using Double Strand 4501K or TA4525 Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V78377001	78377-001	Drive Sprocket Split 13 Tooth -4501K & TA4525K Chain



Part No.	OEM Part No.	Description
V386032	386-032	Drive Sprocket Bolt 24 Required



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut 24 Required



Part No.	OEM Part No.	Description
V85979001	85979-001	Washer Hardened 48 Required

# T655 Using 4502K Chain

## Drive Sprocket



Part No.	OEM Part No.	Description
V124762001	124762-001	Drive Sprocket Split 13 Tooth - 4502K Chain 1 Required



Part No.	OEM Part No.	Description
V124763001	124763-001	Drive Sprocket Hub Side Split 13 Tooth - 4502K Chain 1 Required



Part No.	OEM Part No.	Description
V386064	386-064	Drive Sprocket Bolt 12 Required



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut 24 Required



Part No.	OEM Part No.	Description
V85979001	85979-001	Washer Hardened 48 Required

# T658

## Drive Sprocket



Part No.	OEM Part No.	Description
V78377001	78377-001	Drive Sprocket Split 13 Tooth -4501K & TA4525K Chain



Part No.	OEM Part No.	Description
V386060	386-060	Drive Sprocket Bolt 12 Required

Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut 12 Required

# T755

## Drive Sprocket



Part No.	OEM Part No.	Description
V78377001	78377-001	Drive Sprocket Split 13 Tooth -4501K & TA4525K Chain

Part No.	OEM Part No.	Description
V386032	386-032	Drive Sprocket Bolt 24 Required



Part No.	OEM Part No.	Description
V398001	398-001	Drive Sprocket Nut 24 Required